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Customer Engineering

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PICTORIAL REFERENCE/ADJUSTMENT MANUAL



"Selectric" and "Selectric" II Typewriters

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Form No. 241-5307-4

(Revised) August, 1971

FOREWORD

The purpose of this booklet is to provide you with a compact visual reference. The part to be adjusted is shown in red and a red arrow indicates the direction of adjustment. If there are any questions regarding the adjustment, you should refer to the "Selectric" Typewriter Service Manual.

The adjustments have been divided into frames which are numbered in the proper adjustment sequence. The booklet should be used as follows:

Black numbers indicate proper adjustment sequence and frame identification.

Different levels are indicated in the same frame by level 1, level 2, etc., below the drawing.

Small red numbers at bottom of frame indicate adjustments out of sequence that are affected and should be checked.

Three vertical lines indicate end of an adjustment sequence.

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"SELECTRIC" AND "SELECTRIC" II TYPEWRITERS CONTENTS

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"SELECTRIC" AND "SELECTRIC" II TYPEWRITERS – BROKEN TAPES CHECK, FUNCTIONAL CHECK

BROKEN TAPES CHECK

NOTES

Rotate Tape

1. Rotate detent clearance (skirt)
2. Roller on detent actuating lever
3. Print shaft timing
4. Shift interlock adjustments
5. Defective rotate arm & shift arm pulleys
6. Tape guide
7. Negative latch clearance insufficient
8. Latch Links: too long/too short
9. Popping latches
10. Latch angle
11. Interference between tilt & rotate pulleys
12. Broken or sticking rotate spring
13. Binding type element
14. Shift arm/cord tension pulley bracket
15. Chips in rotate pulley

Tilt Tape

1. Detent to tilt ring clearance
2. Burrs on tilt pulley
3. Binds in tilt ring
4. Sector gear
5. Print shaft timing
6. Tilt pulley spring (off or broken)
7. Interference between tilt & rotate pulleys
8. Loose detent follower
9. Tilt tape/carrier shoe eccentric stud

FUNCTIONAL CHECK

MISCELLANEOUS

1. Visual Inspection
2. On-Off Switch, Keyboard Lock
3. Margin Set
4. Margin Release
5. Linelock and Bell
6. Scales and Carrier Indicator
7. Switch Pitch Lever (Dual Pitch)
8. Index
9. Shift Lock

PAPER HANDLING

1. Paper Insertion
2. Paper Release
3. Multiple Copy Control
4. Detent Release
5. Platen Variable

CARRIER MOVEMENT (Check all items in both pitches on dual pitch machines)

1. Spacebar and Escapement
2. Half Backspace
3. Backspace
4. Carrier Return
5. Express Backspace
6. Tab

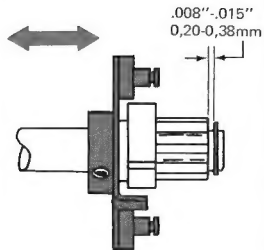
RIBBON OPERATION

1. Ribbon Feed
2. Ribbon Lift Pattern
3. Ribbon Path and Tracking
4. Stencil Position
5. Ribbon Reverse (Fabric Ribbon)

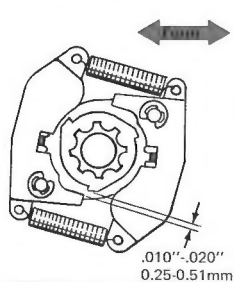
PRINT

1. Strike Up – Check For:
 - a. Impression
 - b. Selection
 - c. Alignment
 - d. Keyboard Touch
 - e. Shift
2. Repeat Character
3. Impression Control

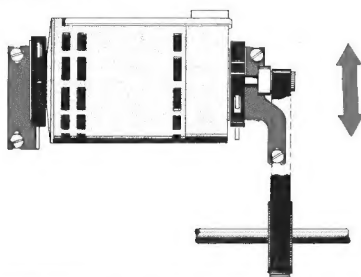
1 MOTOR PULLEY



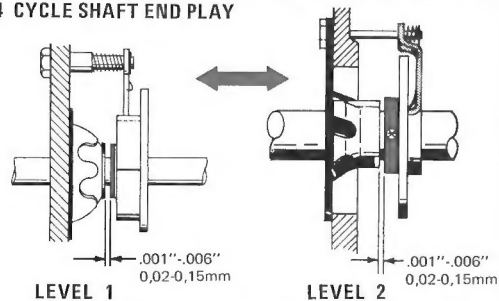
2 MOTOR CLUTCH PAWL STOPS



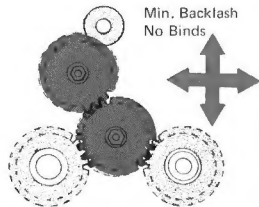
3 DRIVE BELT



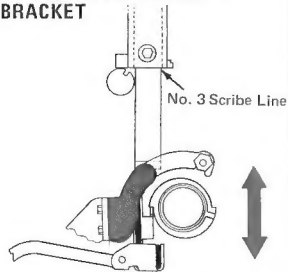
4 CYCLE SHAFT END PLAY



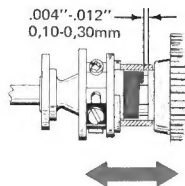
5 GEAR TRAIN BACKLASH



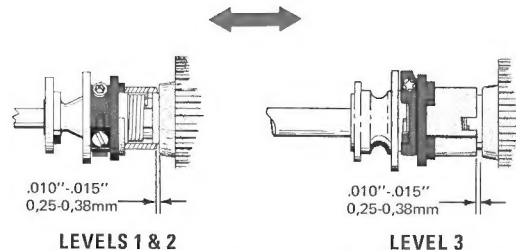
6 CYCLE CLUTCH LATCH BRACKET



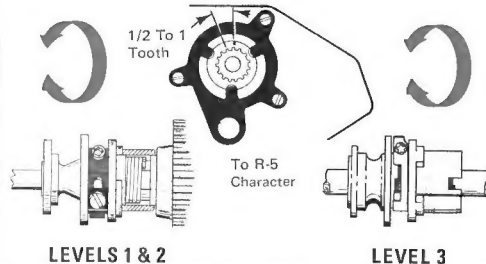
7 CYCLE CLUTCH SPRING



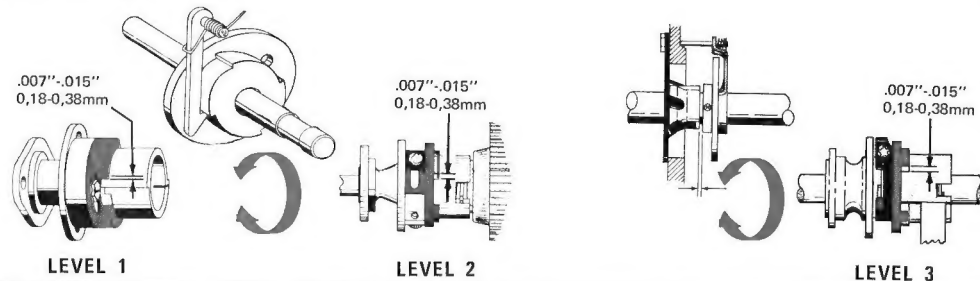
8 CYCLE CLUTCH SLEEVE END PLAY



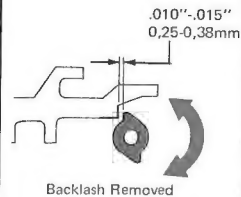
9 CYCLE CLUTCH DRIVE



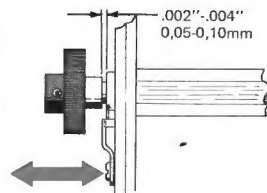
10 CYCLE CLUTCH OVERTHROW



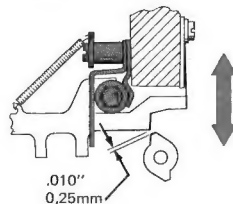
11 FILTER SHAFT



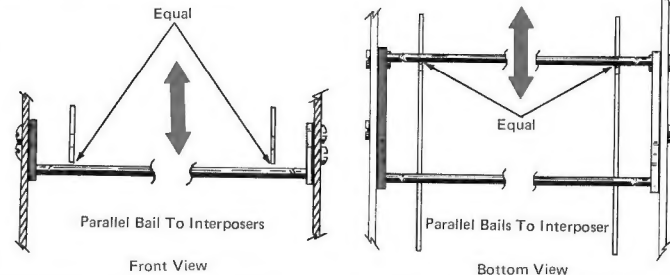
12 FILTER SHAFT END PLAY



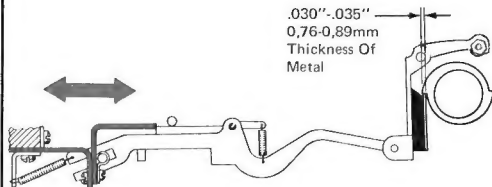
13 REAR INTERPOSER GUIDE COMB



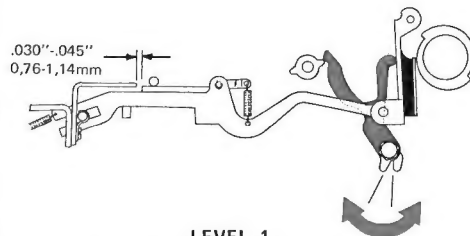
14 BAIL MOUNTING PLATE



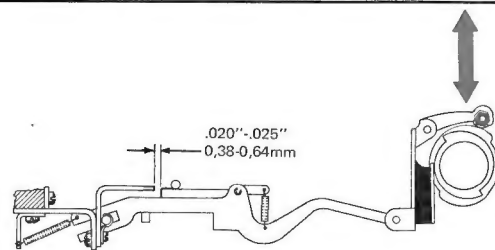
15 KEEPER BRACKET



16 CYCLE CLUTCH RESTORING

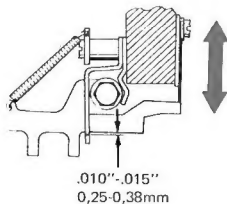


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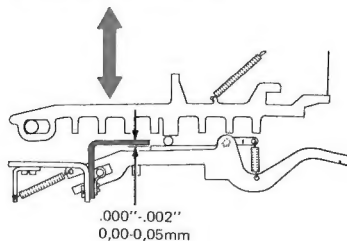


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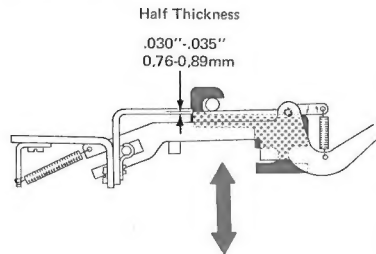
17 INTERPOSER LATCH SPRINGS



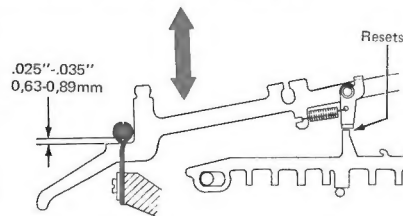
18 CYCLE CLUTCH KEEPER



19 BAIL UP-STOP

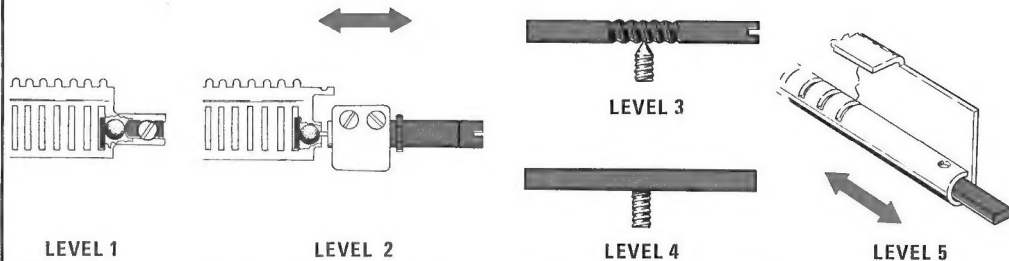


20 FRONT KEYLEVER GUIDE COMB

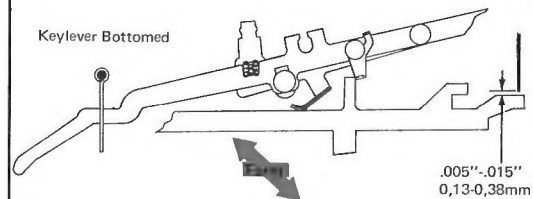


33, 109, 110, 142, 167

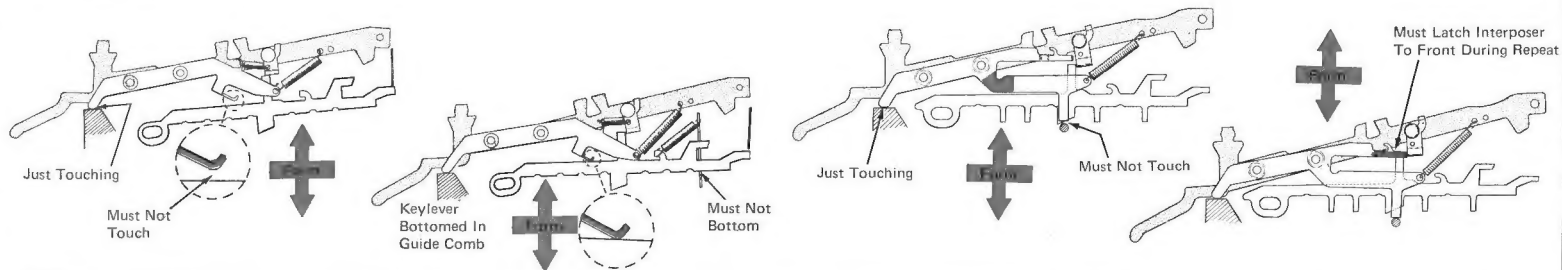
21 COMPENSATOR TUBE



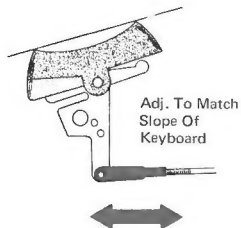
22 TYPAMATIC KEYLEVER



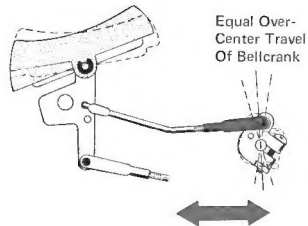
23 REPEAT KEYLEVER SER



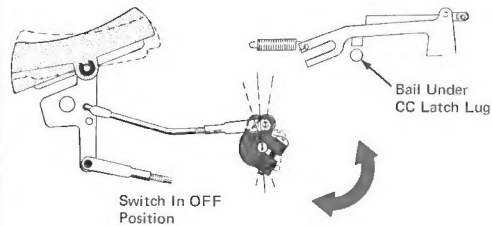
24 SWITCH LINK



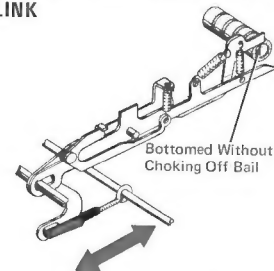
25 LOCKOUT BAIL LINK



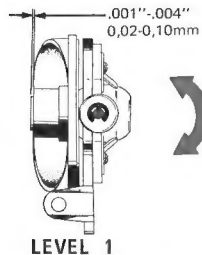
26 LOCKOUT BAIL BELLCRANK



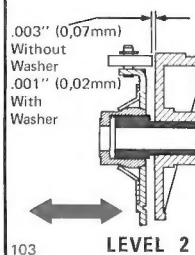
27 KEYBOARD LOCK BELLCRANK LINK



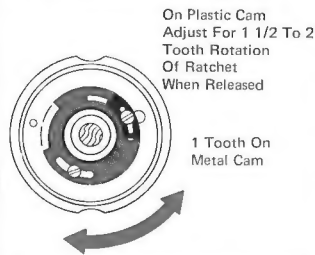
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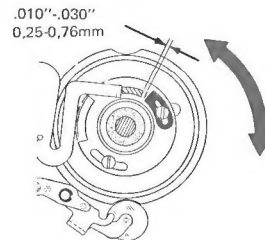
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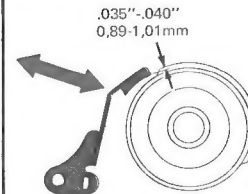
30 SHIFT SPRING CLUTCH RETAINING PLATE

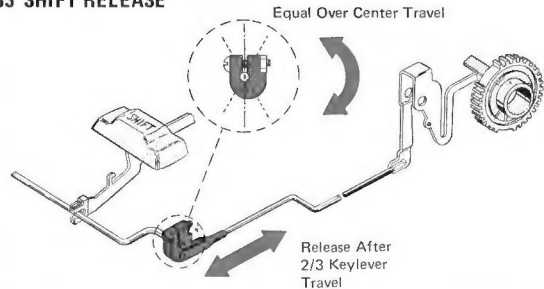
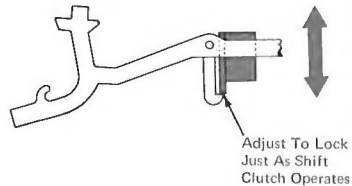
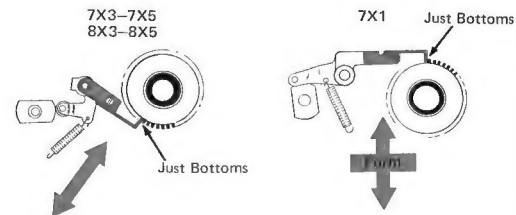
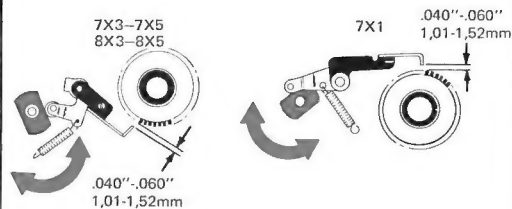
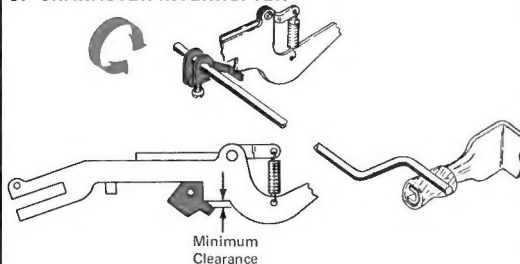
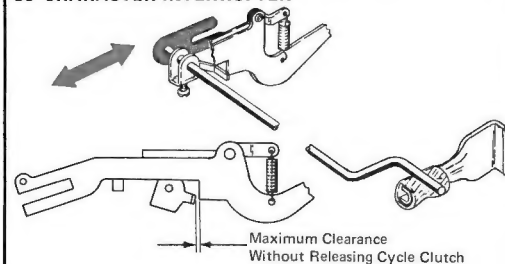


31 OVERTHROW STOP

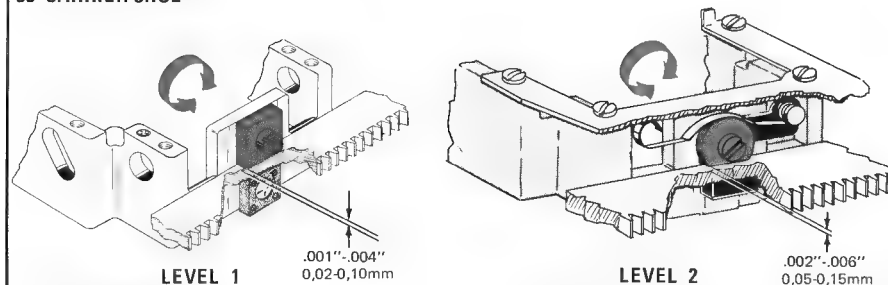


32 SHIFT BRAKE

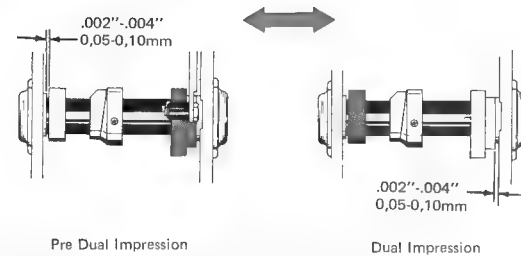


33 SHIFT RELEASE**34 SHIFT LOCK****35 SHIFT INTERLOCK****36 SHIFT INTERLOCK CAM****37 CHARACTER INTERRUPTER****38 CHARACTER INTERRUPTER**

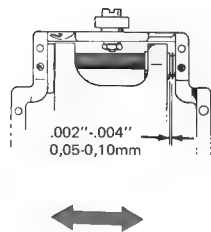
39 CARRIER SHOE



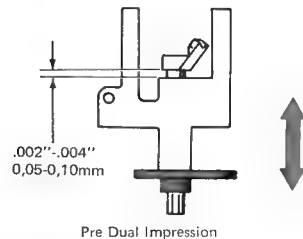
40 PRINT SLEEVE END PLAY



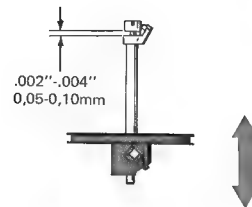
41 ROCKER END PLAY



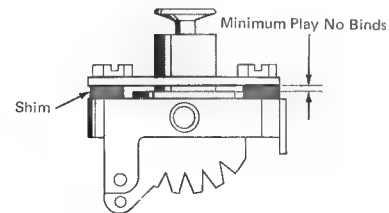
42 TILT TUBE END PLAY



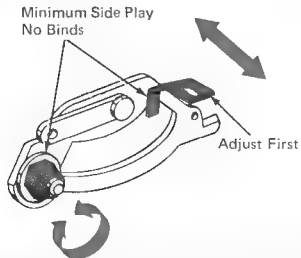
43 ROTATE SHAFT END PLAY



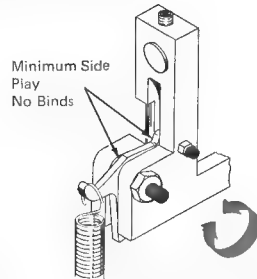
44 UPPER BALL SOCKET



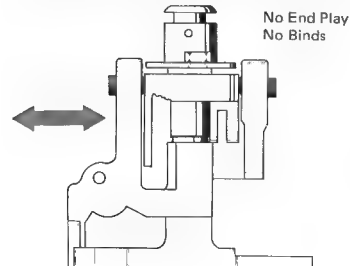
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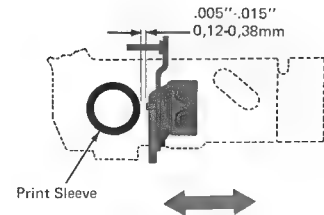
46 TILT DETENT



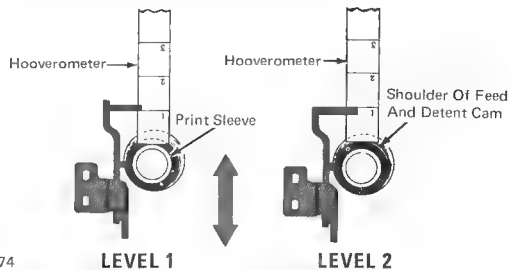
47 TILT RING PIVOT PINS



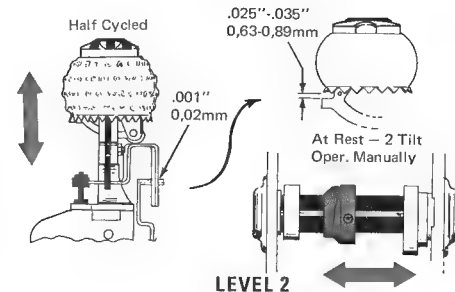
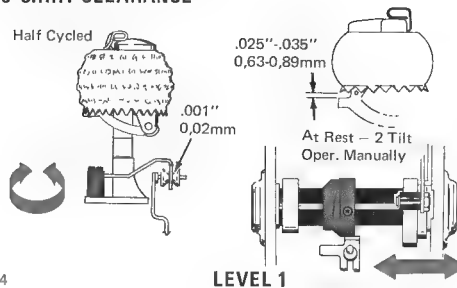
48 DETENT CAM FOLLOWER BRACKET FRONT TO REAR



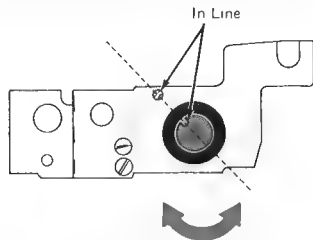
49 DETENT CAM FOLLOWER BRACKET VERTICAL



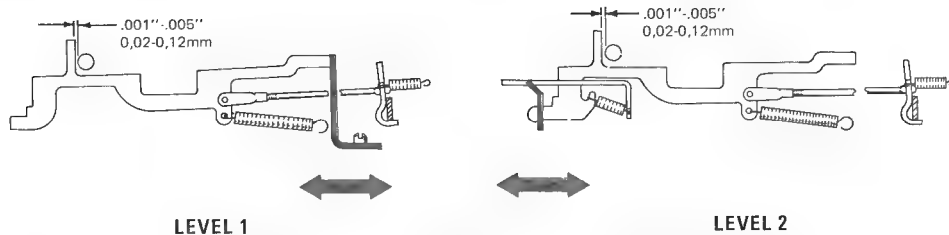
50 SHIRT CLEARANCE



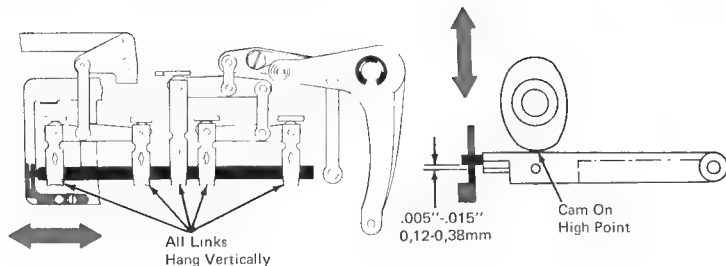
51 PRELIMINARY PRINT SHAFT TIMING



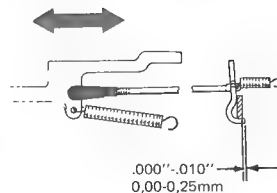
52 INTERPOSER STOP LUGS



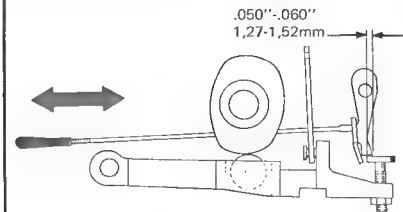
53 POSITIVE LATCH BAIL GUIDE



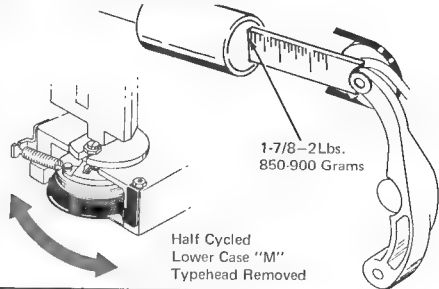
54 SELECTOR LATCH LINKS



55 NEG. 5 LATCH LINK

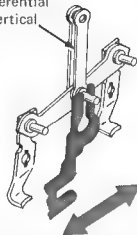


56 ROTATE SPRING TENSION



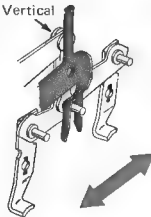
57 TILT DIFFERENTIAL GUIDE

Tilt Differential
Links Vertical

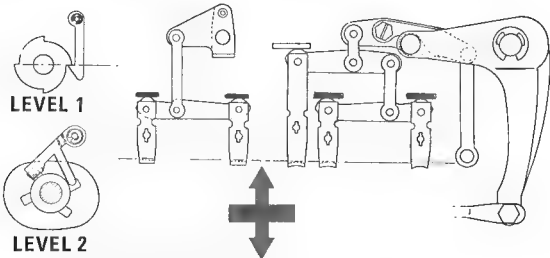


58 ROTATE DIFFERENTIAL GUIDE

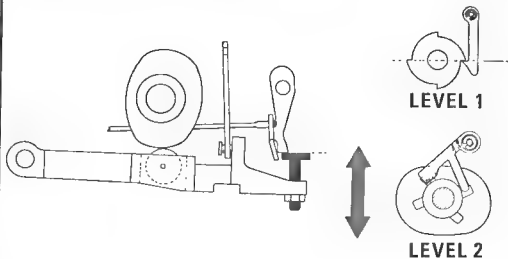
Rotate Differential
Links Vertical



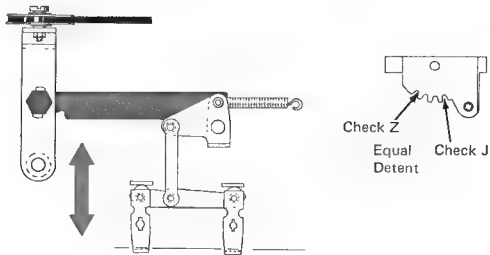
59 LATCH STOP PADS



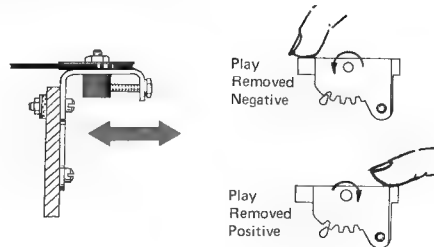
60 NEG. 5 BAIL STOP SCREW



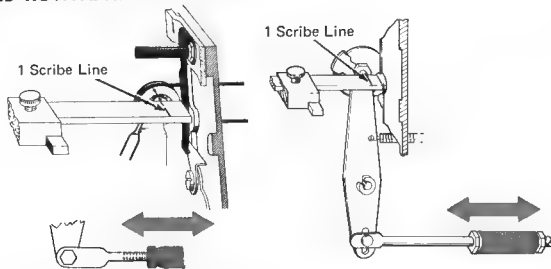
61 TILT ARM MOTION



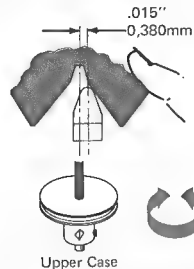
62 TILT HOMING



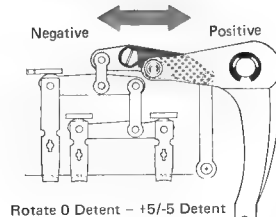
63 ROTATE ARM VERTICAL



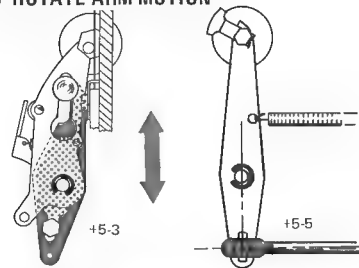
64 TYPEHEAD HOMING



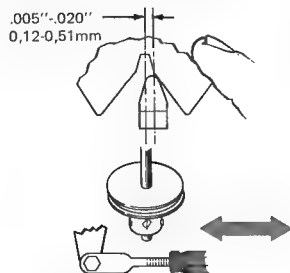
65 BALANCE ARM



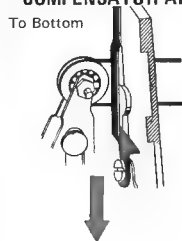
66 ROTATE ARM MOTION



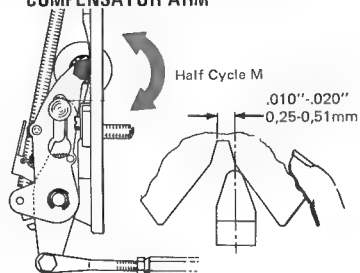
67 ROTATE LINK SOLID ARM



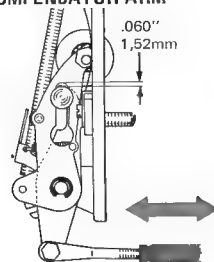
68 DAMPER SPRING STOP (PRELIMINARY) COMPENSATOR ARM



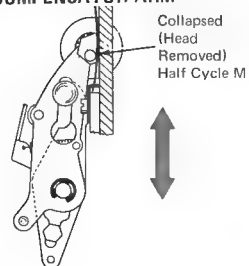
69 ROTATE ARM ECCENTRIC STUD COMPENSATOR ARM

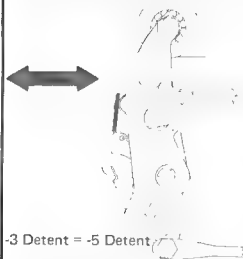
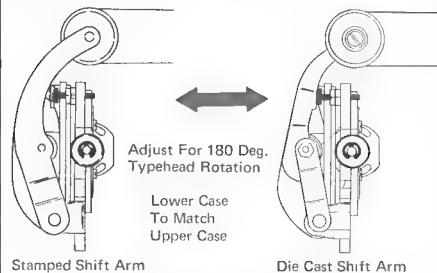
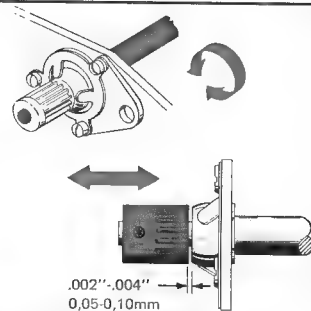
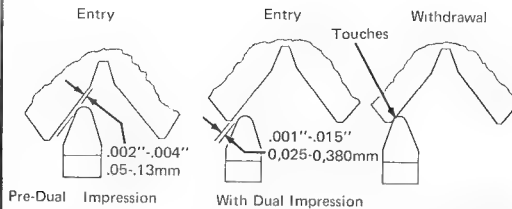
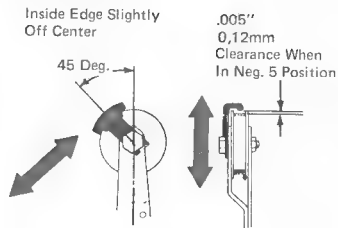
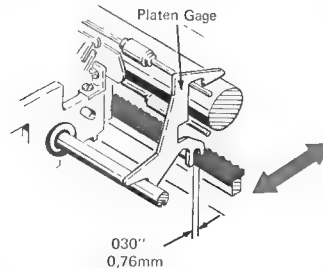
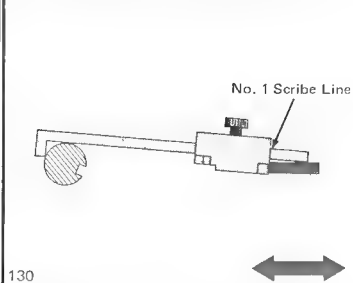
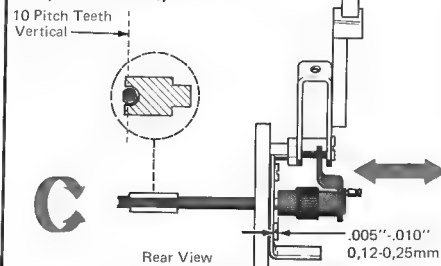


70 ROTATE LINK COMPENSATOR ARM



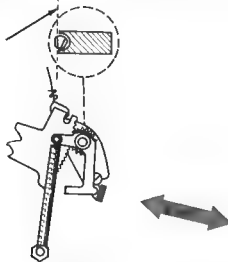
71 DAMPER SPRING STOP COMPENSATOR ARM



**72 ROTATE ARM PADDLE
COMPENSATOR ARM****73 SHIFT MOTION****74 FINE TIMING****75 ROTATE PULLEY GUARD****76 ESCAPEMENT RACK OR RAIL****77 ESCAPEMENT RACK GEAR
(DUAL PITCH)**

78 ESCAPEMENT RACK GEAR LOWER STOP (DUAL PITCH)

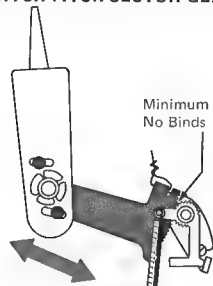
12 Pitch Teeth Vertical



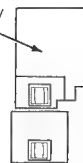
79 SWITCH PITCH SECTOR GEAR (DUAL PITCH)

Multiple Copy Control In Position "B"

Minimum Backlash
No Binds



212

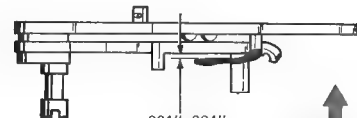


Top View



Side View

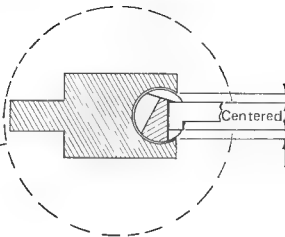
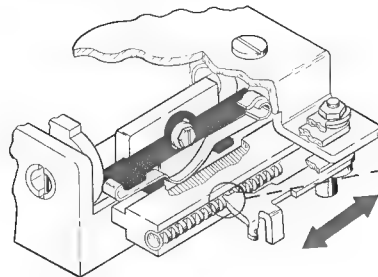
80 ESCAPEMENT PAWL GUIDE LUG (DUAL PITCH)



.001"-.004"
0,02-0,19

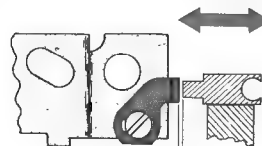


81 CARRIER SHOE (DUAL PITCH)



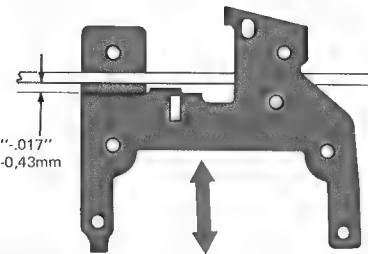
Centered

82 CARRIER BUFFER (DUAL PITCH)



.001" At
0,02mm closest
point

83 ESCAPEMENT BRACKET (SINGLE PITCH)



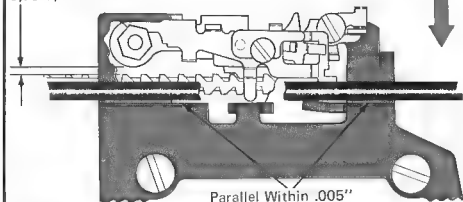
.011"-.017"
0,28-0,43mm



Tab Adjustments

84 ESCAPEMENT BRACKET (DUAL PITCH)

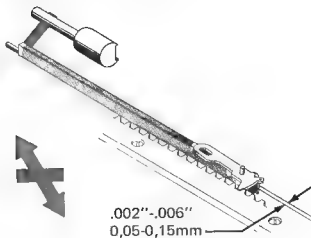
.033"-.037"
0,78-0,91mm



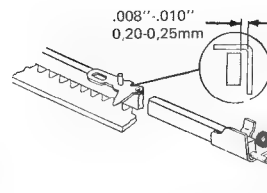
Tab Adjustments

Parallel Within .005"
0,12mm

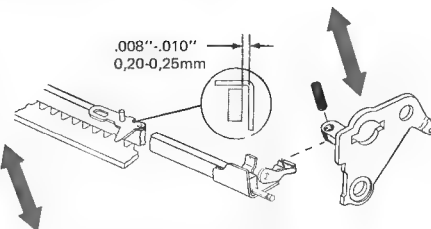
85 TORQUE BAR STOP



LEVEL 1



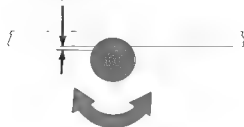
LEVEL 2



LEVEL 3

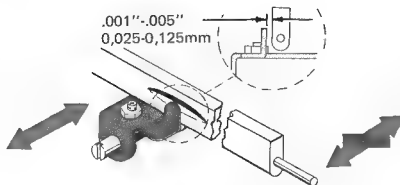
86 PAWL MOUNTING STUD

.001"
0,025mm



87 TORQUE BAR BACKSTOP

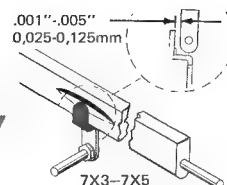
.001"-.005"
0,025-0,125mm



7X3-7X5

LEVEL 1

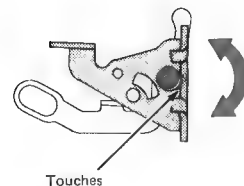
.001"-.005"
0,025-0,125mm



7X3-7X5
8X3-8X5

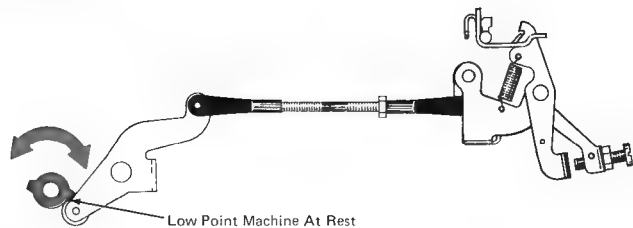
LEVEL 2

88 PIVOT PIN ECCENTRIC

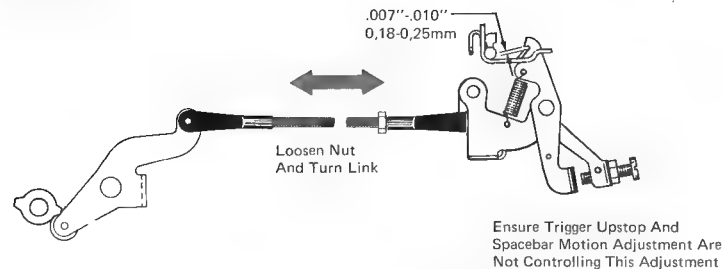


LEVEL 1

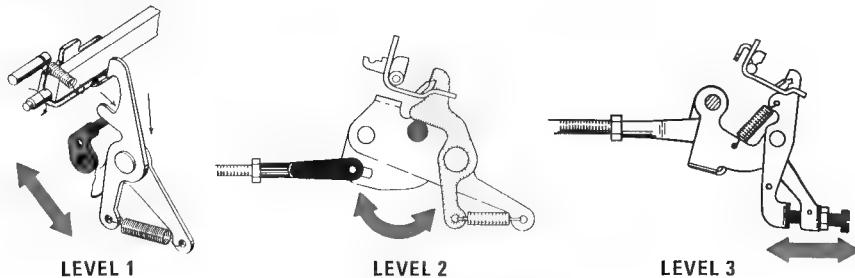
89 ESCAPEMENT CAM



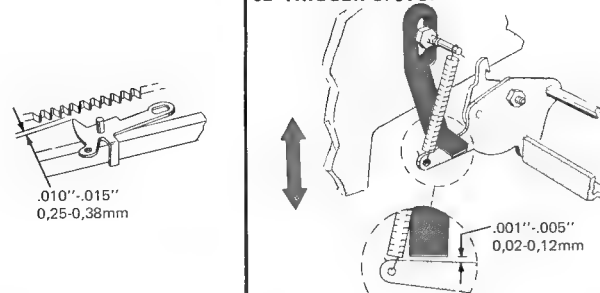
90 TRIP LINK



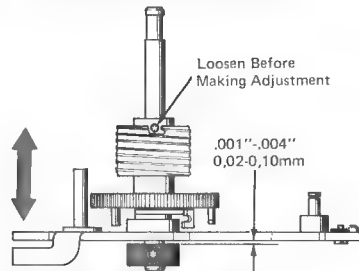
91 TRIGGER KNOCKOFF



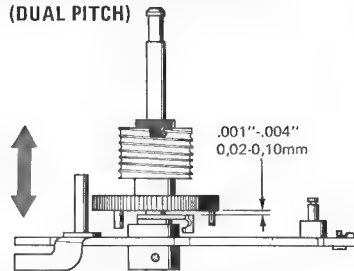
92 TRIGGER UPSTOP



93 MAINSPRING HUB (DUAL PITCH)

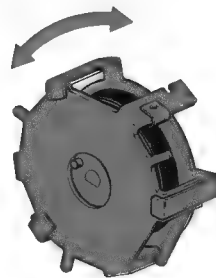


94 ESCAPEMENT SHAFT COLLAR (DUAL PITCH)

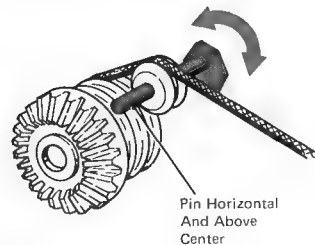


95 MAINSPRING

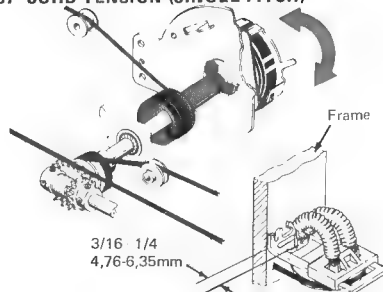
1/2 to 3/4 Pound
Carrier Tension
At The
Extreme
Right



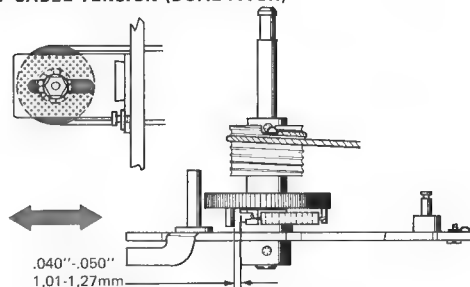
96 IDLER PULLEY ECCENTRIC



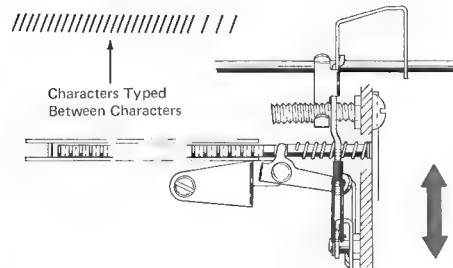
97 CORD TENSION (SINGLE PITCH)



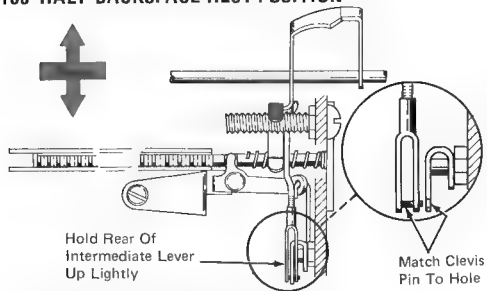
98 CABLE TENSION (DUAL PITCH)



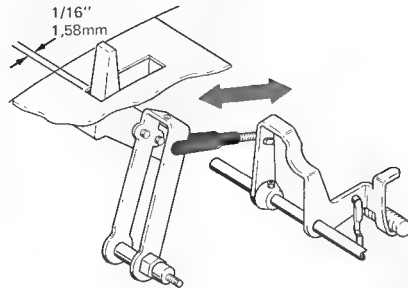
99 LOWER HALF BACKSPACE LINK



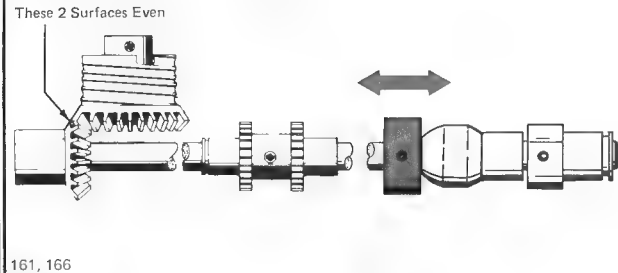
100 HALF BACKSPACE REST POSITION



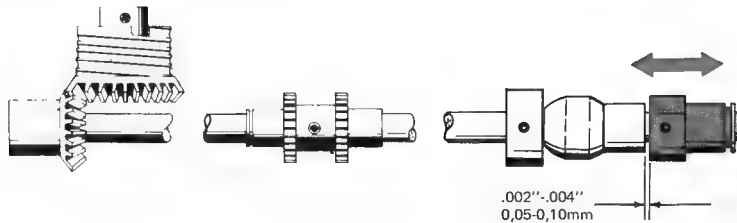
101 HALF BACKSPACE LEVER



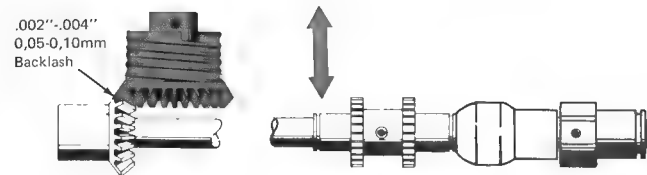
102 OPERATIONAL SHAFT POSITION



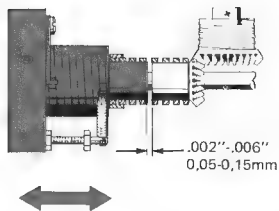
103 OPERATIONAL SHAFT END PLAY



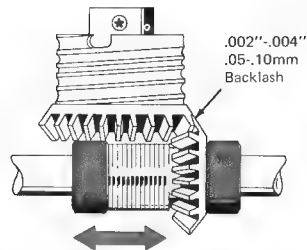
104 CR PINION BACKLASH



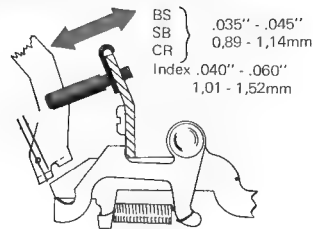
105 CR PINION END PLAY



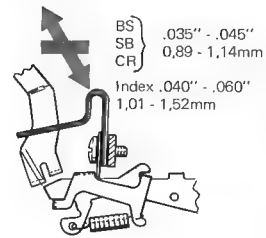
106 TAB PINION BACKLASH



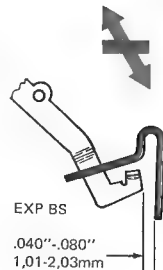
107 KEYLEVER PAWL OVERLAP



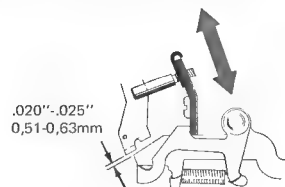
LEVEL 1



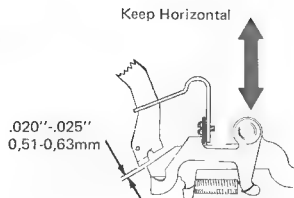
LEVEL 2



108 INDEX KEYLEVER PAWL CLEARANCE

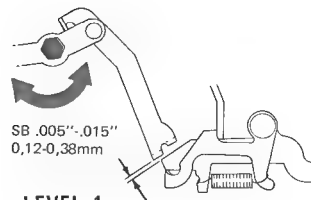


LEVEL 1

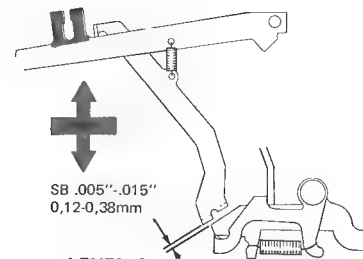


LEVEL 2

109 SPACEBAR KEYLEVER PAWL CLEARANCE

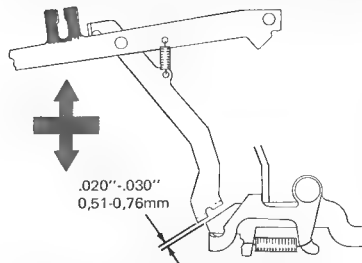


121, 122 LEVEL 1

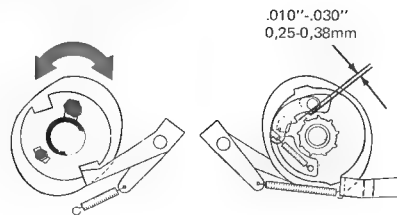


LEVEL 2

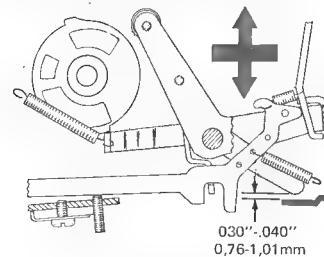
110 CR & BS KEYLEVER PAWL CLEARANCE



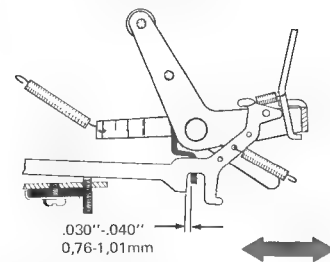
111 CHECK RING



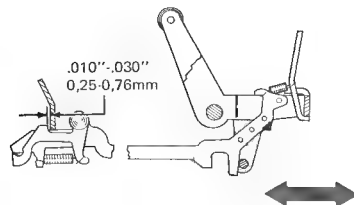
112 CLUTCH RELEASE ARM BITE



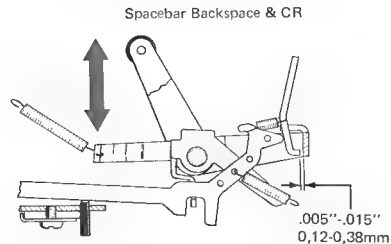
113 CLUTCH RELEASE ARM



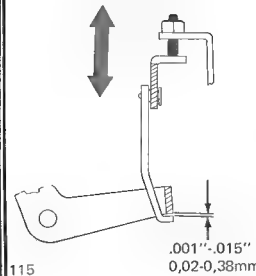
114 INTERPOSER RESTORING BAIL



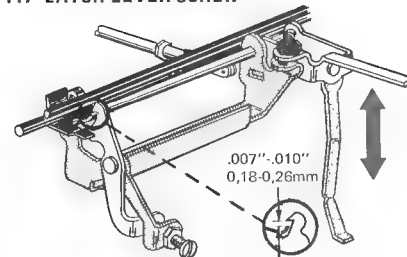
115 INTERPOSER ADJUSTING SCREW

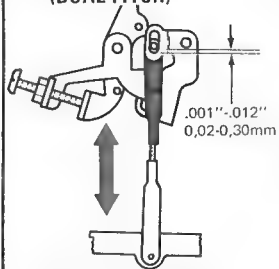
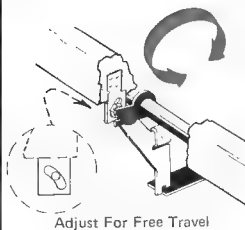
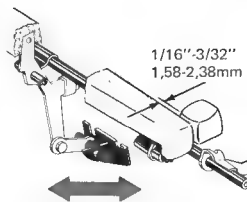
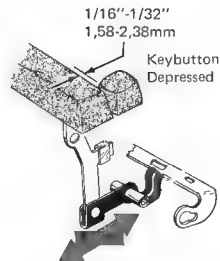
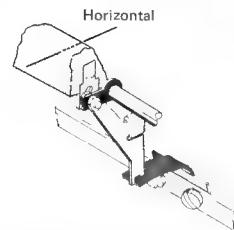
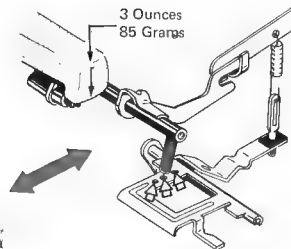
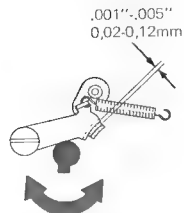
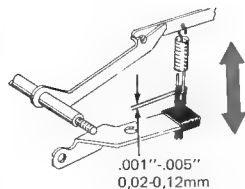
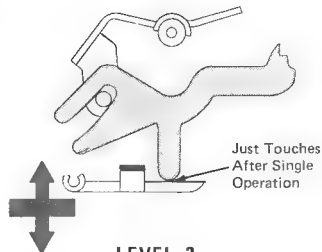
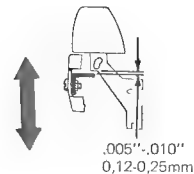
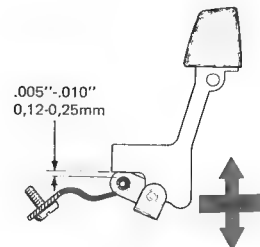


116 LATCH HEIGHT



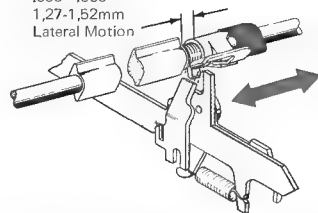
117 LATCH LEVER SCREW



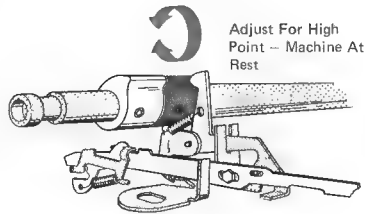
**118 SPACEBAR LINK
(DUAL PITCH)****119 SPACEBAR GUIDE****LEVEL 1****LEVEL 2****LEVEL 3****120 SPACEBAR RETURN****LEVEL 1****LEVEL 2****121 REPEAT STOP****LEVEL 1****LEVEL 2****LEVEL 3****122 SPACEBAR FINAL STOP****LEVEL 1****LEVEL 3**

123 INTERLOCK CAM

.050"-.060"
1,27-1,52mm
Lateral Motion



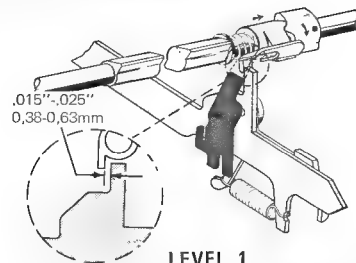
LEVEL 1



LEVEL 2

124 SPACEBAR LOCKOUT

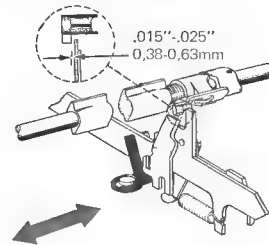
.015"-.025"
0,38-0,63mm



LEVEL 1

125 INTERPOSER GUIDE

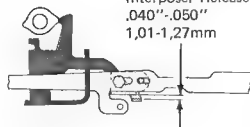
.015"-.025"
0,38-0,63mm



LEVEL 1

126 SPACEBAR INTERLOCK BRACKET

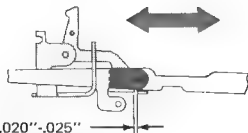
Machine At Rest —
Interposer Released
.040"-.050"
1,01-1,27mm



LEVEL 2

127 INTERLOCK STOP

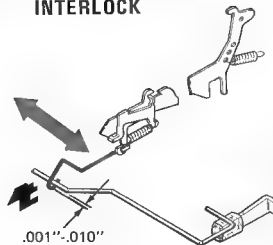
.020"-.025"
0,51-0,63mm
Machine Half-Cycle
Interposer Latched



LEVEL 2

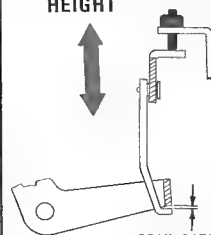
128 SPACE TO PRINT INTERLOCK

.001"-.010"
0,02-0,25mm



129 BACKSPACE LATCH HEIGHT

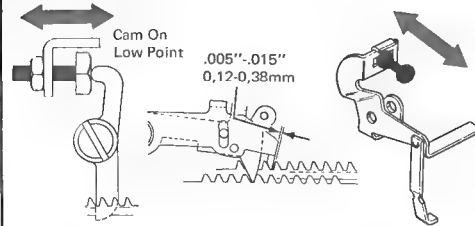
.001"-.015"
0,02-0,38mm



115

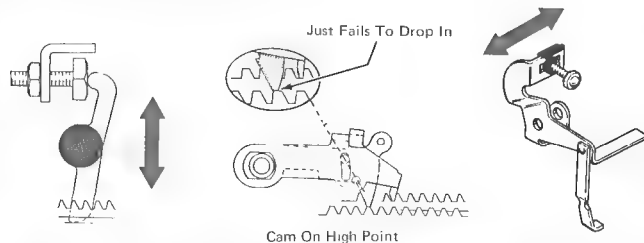
130 BACKSPACE RACK

Cam On
Low Point
.005"-.015"
0,12-0,38mm



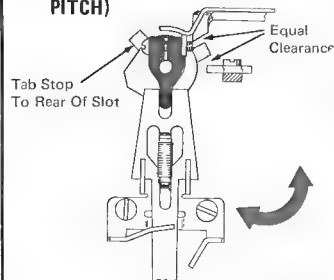
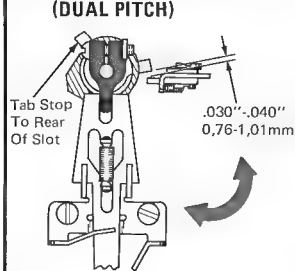
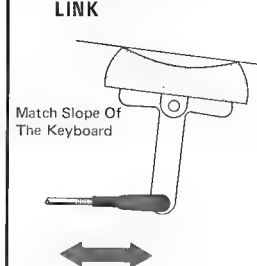
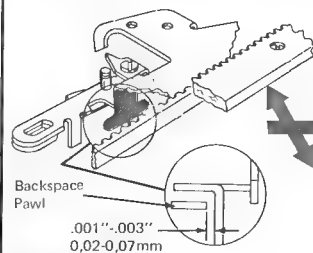
LEVEL 1 & 2

LEVEL 3

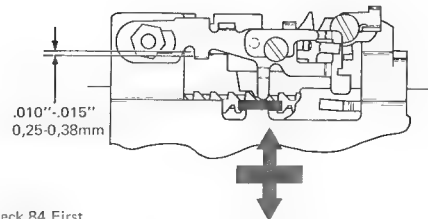
131 BACKSPACE RACK MOTION

LEVEL 1 & 2

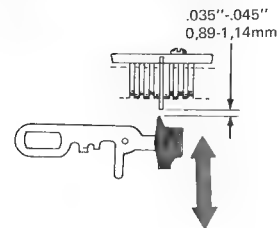
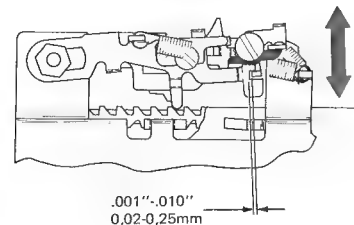
LEVEL 3

132 TAB RACK RADially (SINGLE PITCH)**133 TAB RACK RADially (DUAL PITCH)****134 TAB SET AND CLEAR LINK****135 TAB LEVER STOP (SINGLE PITCH)**

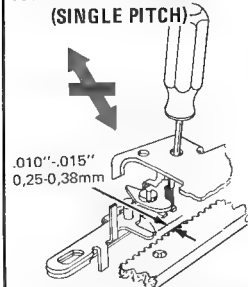
Check 83 First

136 TAB LEVER STOP (DUAL PITCH)

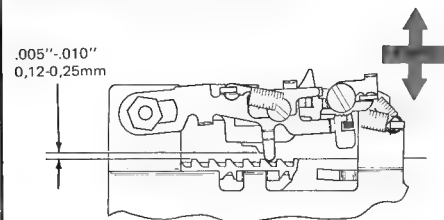
Check 84 First

137 TAB LEVER PAWL (SINGLE PITCH)**138 TAB LATCH BITE (DUAL PITCH)**

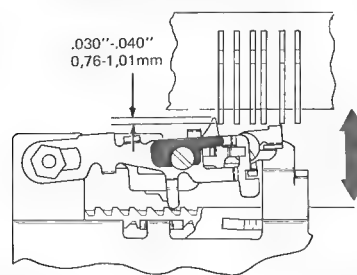
139 PAWL CLEARANCE
(SINGLE PITCH)



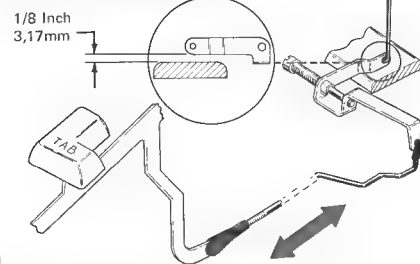
140 PAWL CLEARANCE (DUAL PITCH)



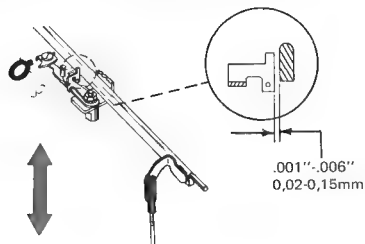
141 TAB LEVER PAWL BITE (DUAL PITCH)



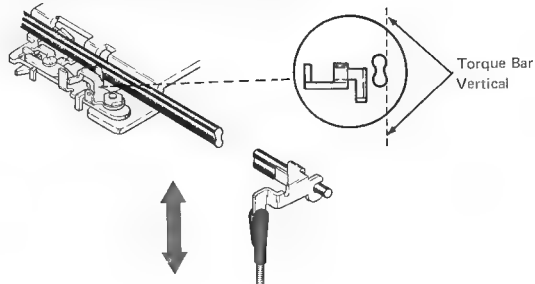
142 TAB KEYLEVER LINK



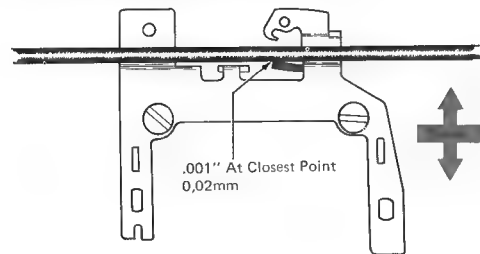
143 TAB TORQUE BAR LINK (SINGLE PITCH)



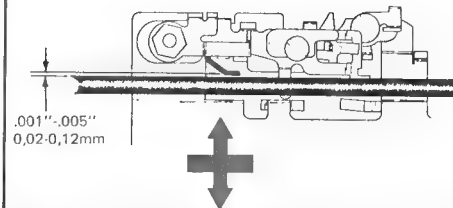
144 TAB TORQUE BAR LINK (DUAL PITCH)



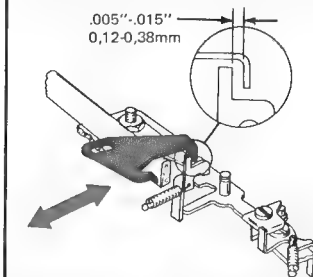
145 TAB TORQUE BAR BACKUP LUG (DUAL PITCH)



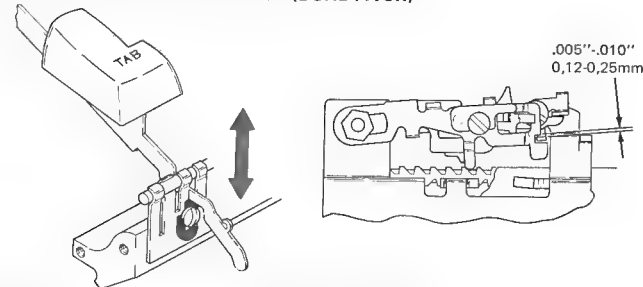
146 TAB TRIGGER (DUAL PITCH)



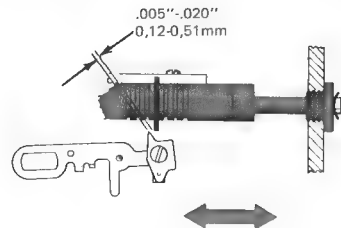
147 OVERTHROW STOP (SINGLE PITCH)



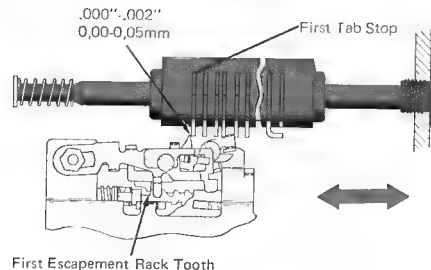
148 TAB KEYLEVER DOWN STOP (DUAL PITCH)



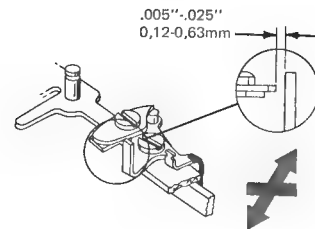
149 TAB RACK LEFT TO RIGHT (SINGLE PITCH)



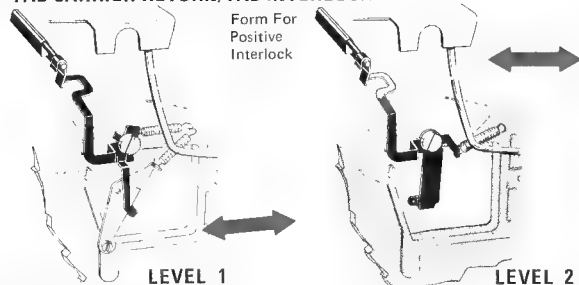
150 TAB RACK LEFT TO RIGHT (DUAL PITCH)



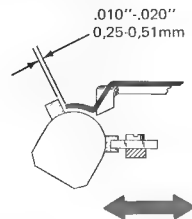
151 TAB INTERLOCK



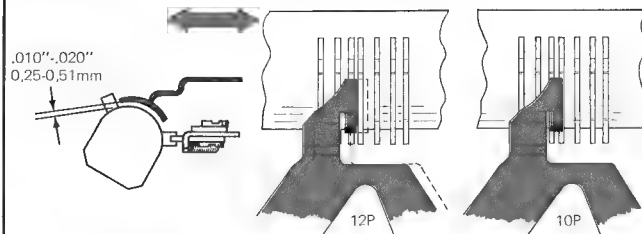
152 TAB CARRIER RETURN/TAB INTERLOCK



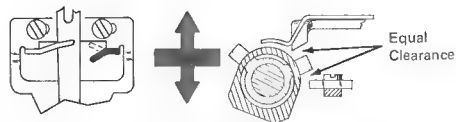
153 TAB CLEAR BRACKET (SINGLE PITCH)



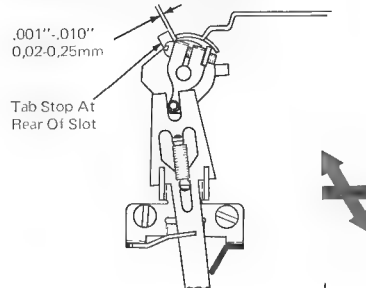
154 TAB SET & CLEAR BRACKET (DUAL PITCH)



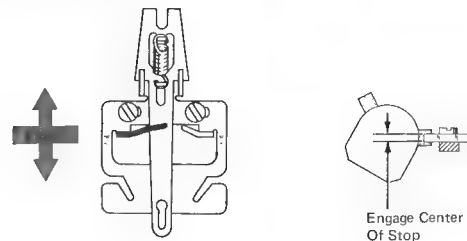
155 TAB CLEAR (SINGLE PITCH)

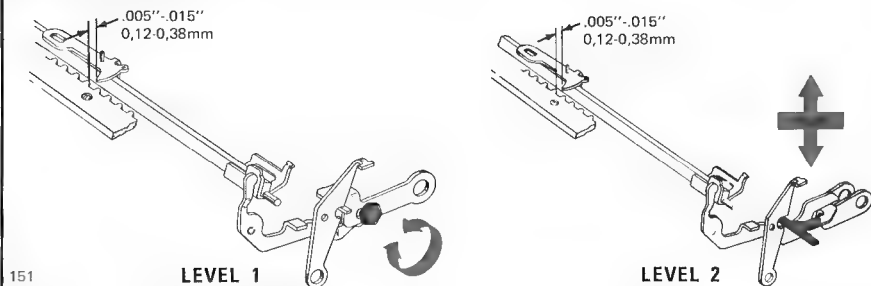
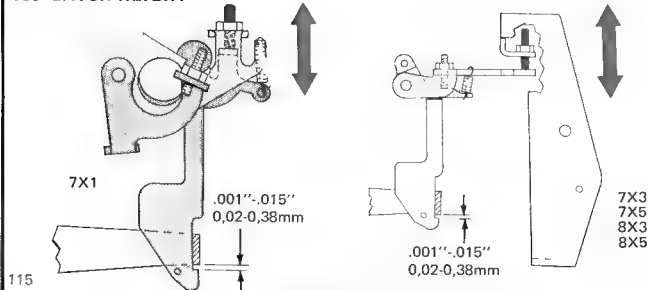
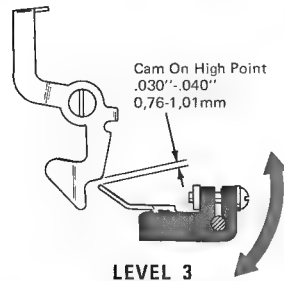
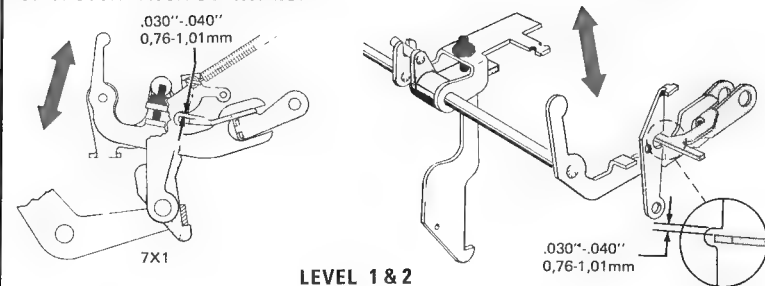
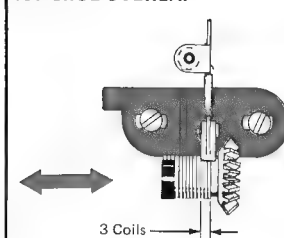


156 TAB CLEAR (DUAL PITCH)

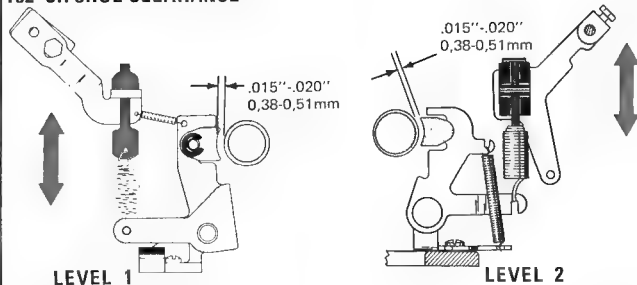


157 TAB SET



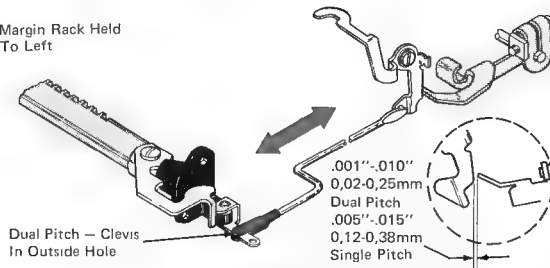
158 PAWL CLEARANCE**159 LATCH HEIGHT****160 CLUTCH LATCH OVERTHROW****161 SHOE OVERLAP**

162 CR SHOE CLEARANCE

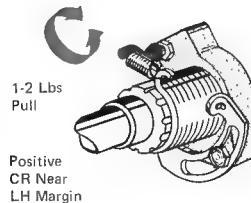


163 CLUTCH UNLATCHING

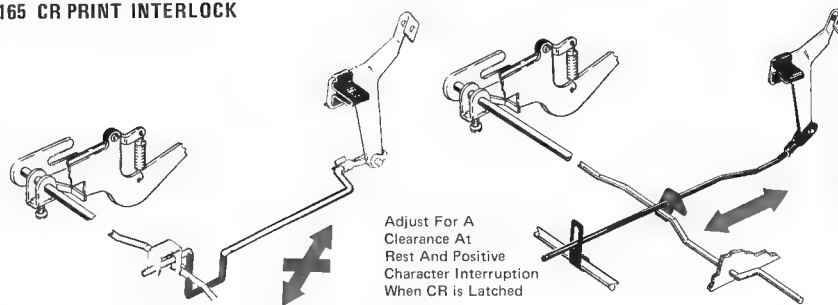
Margin Rack Held To Left



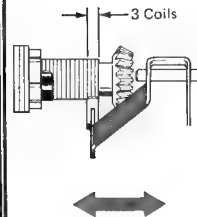
164 TORQUE LIMITER



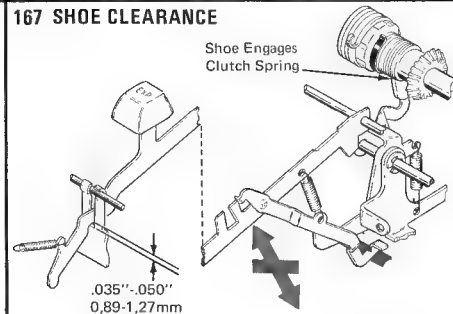
165 CR PRINT INTERLOCK



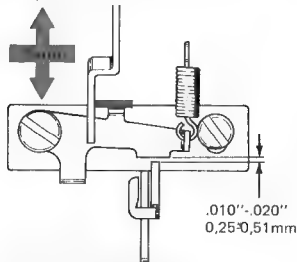
166 SHOE OVERLAP



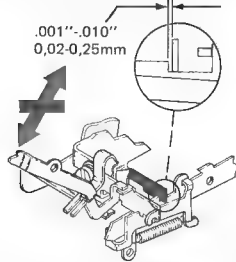
167 SHOE CLEARANCE



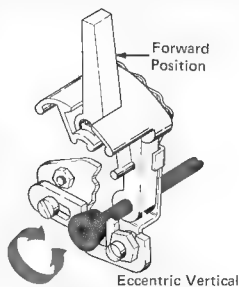
168 KEYLEVER PAWL (SINGLE PITCH ONLY)



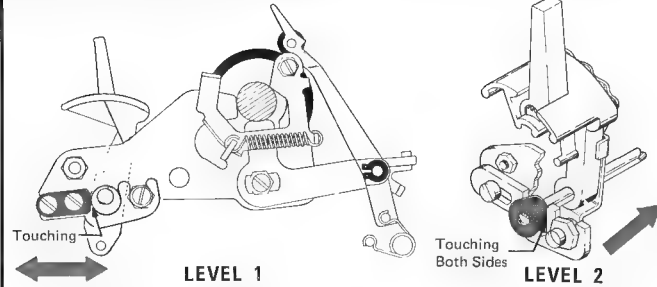
169 EXPRESS BACKSPACE LATCH (SINGLE PITCH ONLY)



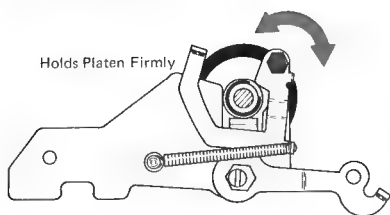
170 COPY CONTROL LEVER



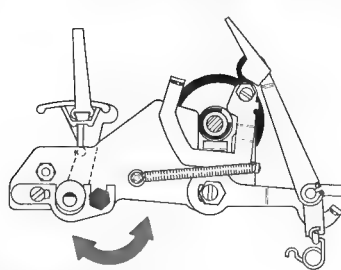
171 PLATEN ADJUSTING PLATES



172 PLATEN LATCHES



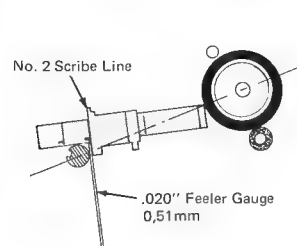
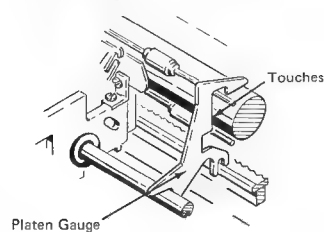
173 PLATEN FRONT TO REAR



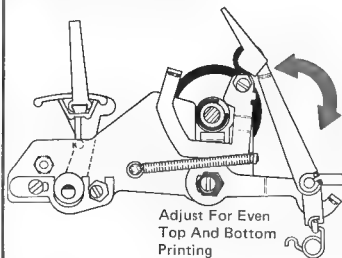
Check Paper Feed And Index

Single Pitch

Dual Pitch

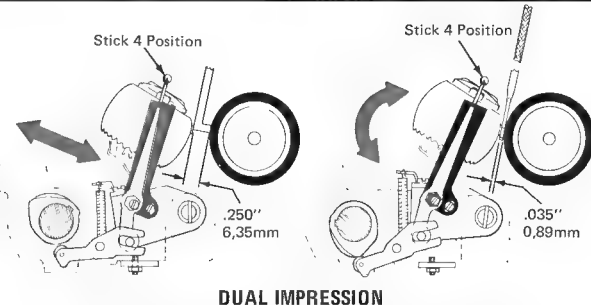
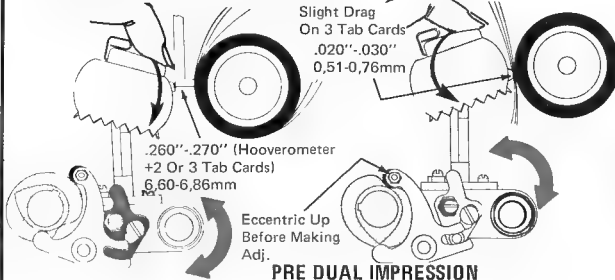


174 PLATEN HEIGHT

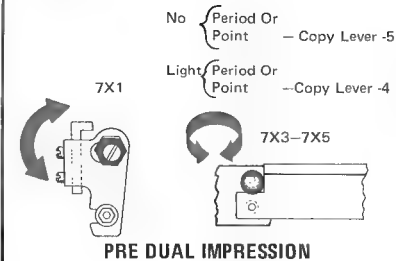


Check Paper Feed And Index

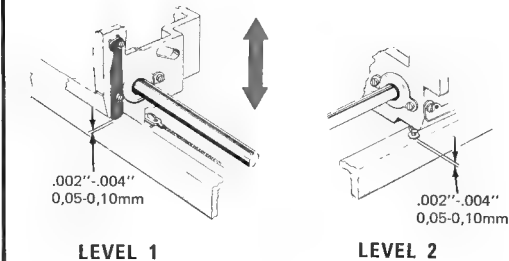
175 POWERED FLIGHT & FREE FLIGHT



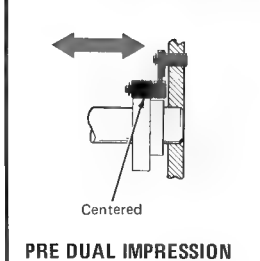
176 ANVIL



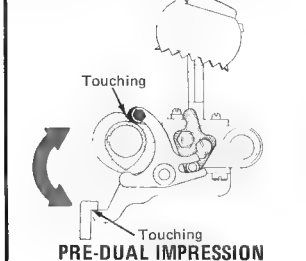
177 BUFFERS



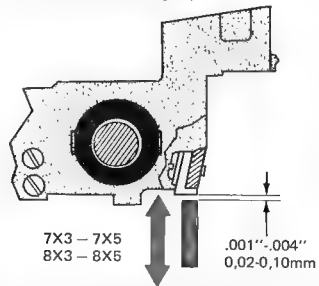
178 PRINT CAM FOLLOWER



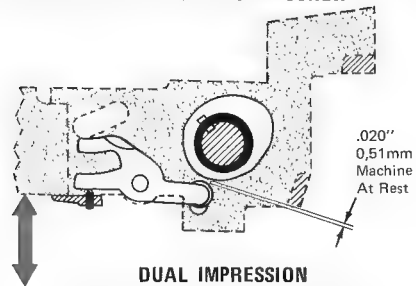
179 CAM FOLLOWER RESTORING



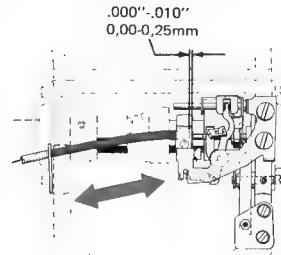
180 CARRIER SUPPORT



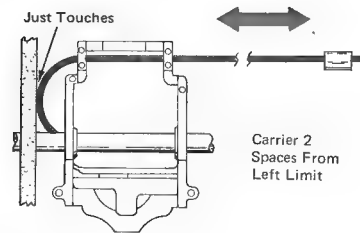
181 PRINT CAM FOLLOWER STOP SCREW



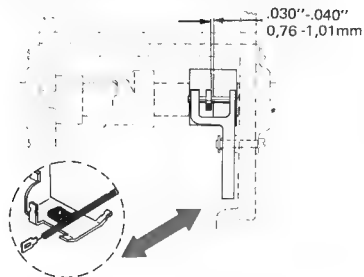
182 DUAL IMPRESSION CABLE CLAMP



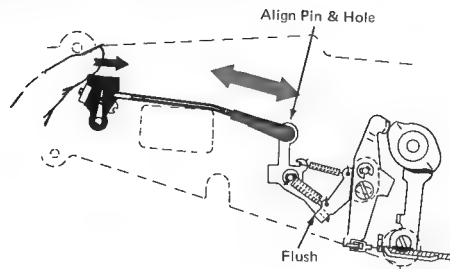
183 DUAL IMPRESSION CABLE SUPPORT



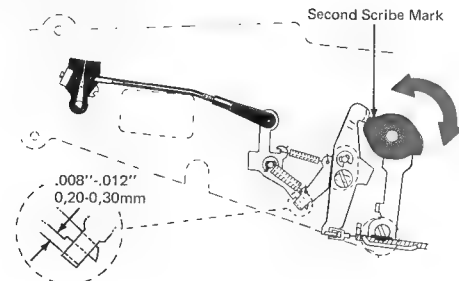
184 DUAL IMPRESSION CABLE CLAMP



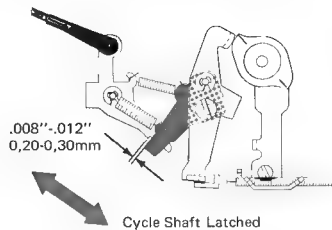
185 LOW VELOCITY LATCH LINK



186 LOW VELOCITY CAM

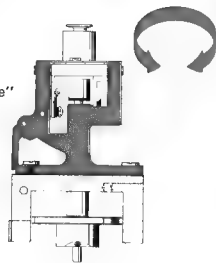


187 LOW VELOCITY CAM FOLLOWER STOP



188 YOKE

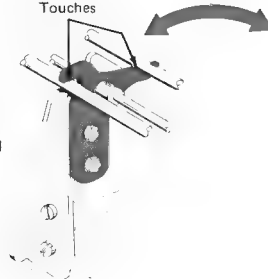
Even Print
"Side To Side"



189 PAPER FEED SUPPORT

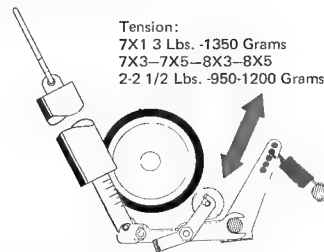
Touches

Feed Roll
Tension
Springs
Disconnected

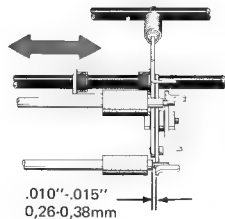


190 FEED ROLL TENSION

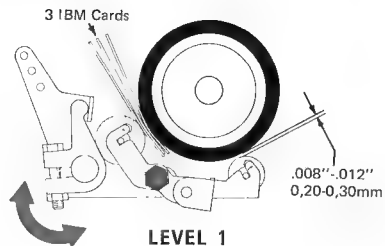
Tension:
7X1 3 Lbs. -1350 Grams
7X3-7X5-8X3-8X5
2-2 1/2 Lbs. -950-1200 Grams



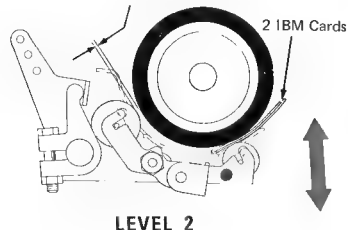
191 FEED ROLL END PLAY



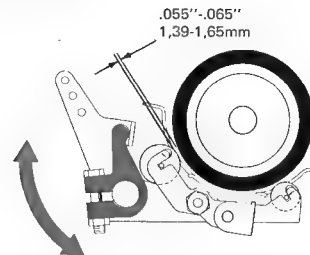
192 FEED ROLL

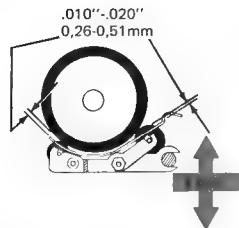
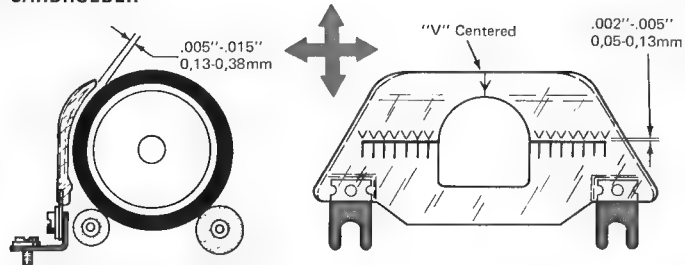


2 IBM Cards — Clearance
1 IBM Card — Just Touch

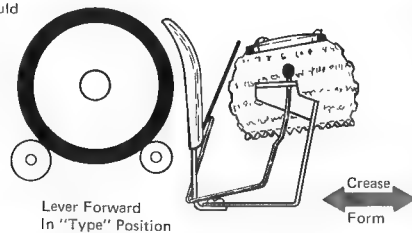
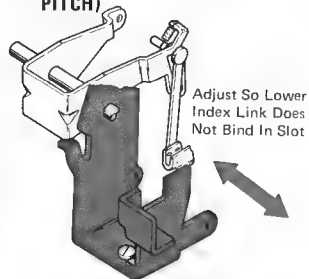
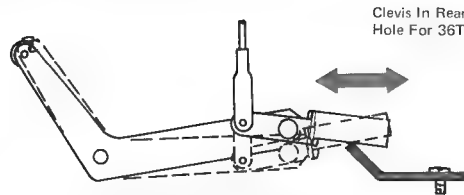


193 PAPER RELEASE

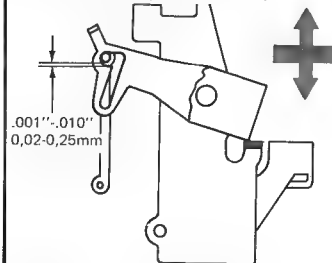
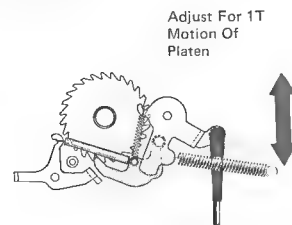


194 DEFLECTOR**195 CARDHOLDER**

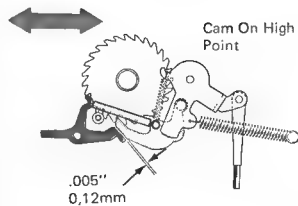
Check For Interference With Ribbon Lift Guides

196 REMOVABLE PRINT SHIELDShield Should
Be Against
Element**197 SWITCH BRACKET (DUAL PITCH)****198 MULTIPLYING LEVER STOP**

3/8" 9,53mm 27, 31 & 54T
 13/32" 10,32mm 24, 45 & 48T
 11/32" 8,73mm 36T

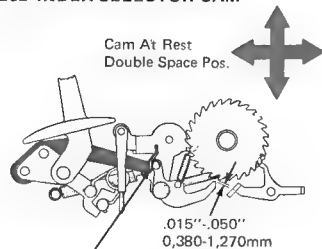
199 INDEX TRANSFER BELLCRANK STOP LUG (DUAL PITCH)**200 INDEX LINK****LEVEL 2**

201 OVERTHROW STOP



LEVEL 2

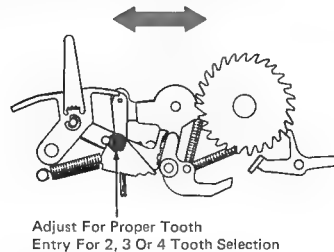
202 INDEX SELECTOR CAM



Pawl Centered On Camming Surfaces In The 1 & 2 Position

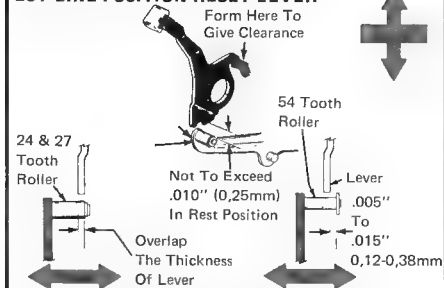
LEVEL 2

203 INDEX SELECTOR CAM 54 TOOTH

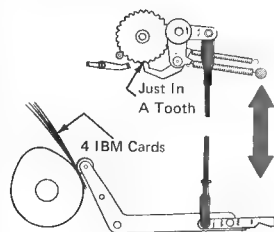


Adjust For Proper Tooth Entry For 2, 3 Or 4 Tooth Selection

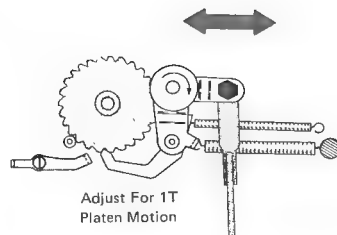
204 LINE POSITION RESET LEVER



205 INDEX LINK AND STUD

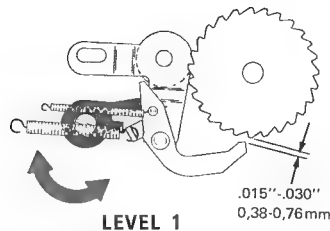


LEVEL 1



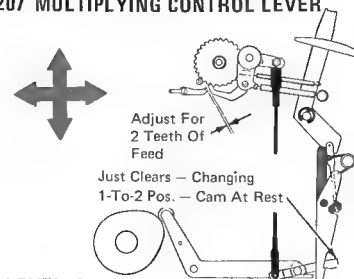
Adjust For 1T Platen Motion

206 UPPER INDEX PAWL STOP



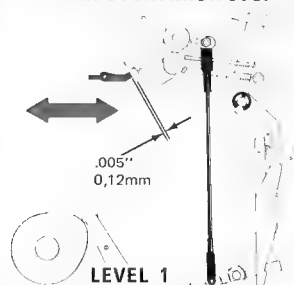
LEVEL 1

207 MULTIPLYING CONTROL LEVER

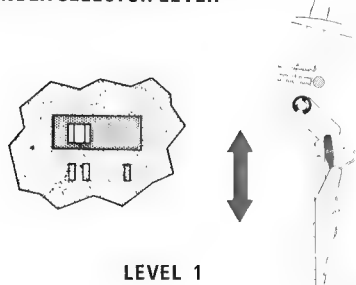


LEVEL 1

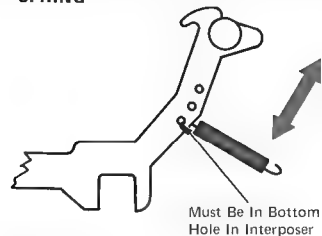
208 PLATEN OVERTHROW STOP



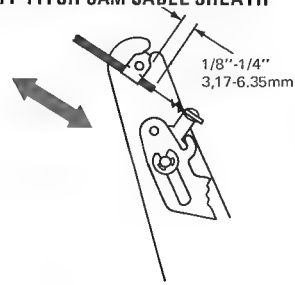
209 INDEX SELECTOR LEVER



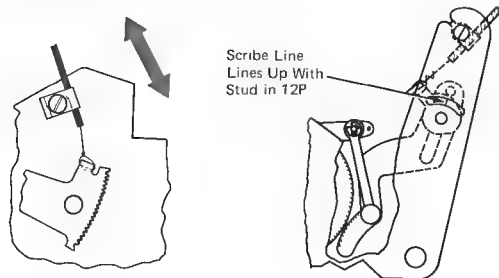
210 ROTARY BACKSPACE INTERPOSER SPRING



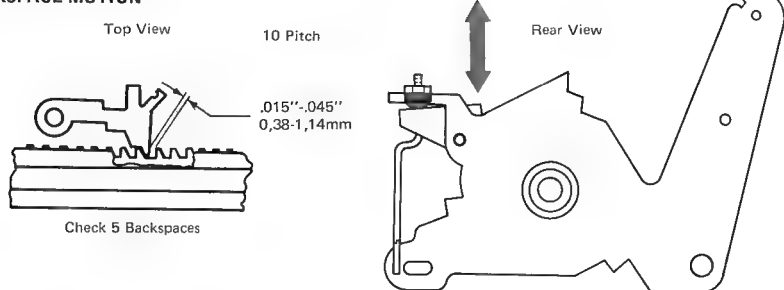
211 PITCH CAM CABLE SHEATH



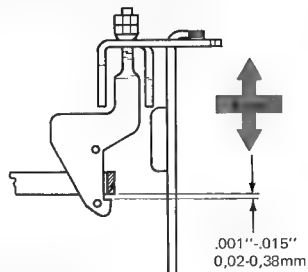
212 PITCH CAM



213 BACKSPACE MOTION

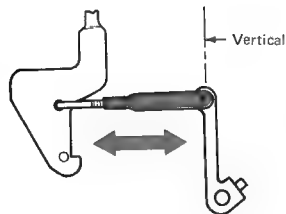


214 BACKSPACE LATCH HEIGHT

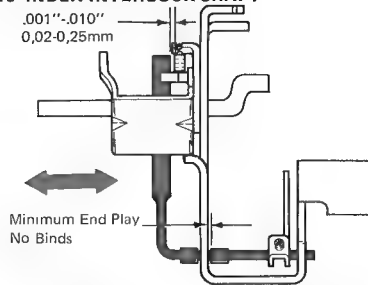


115

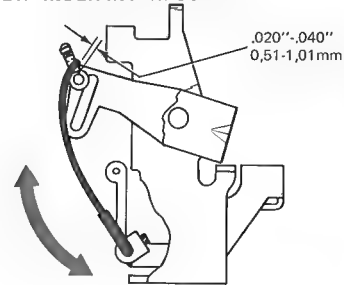
215 INDEX INTERLOCK LINK



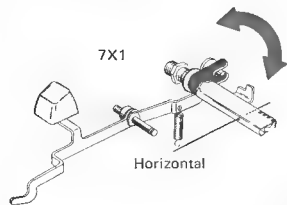
216 INDEX INTERLOCK SHAFT



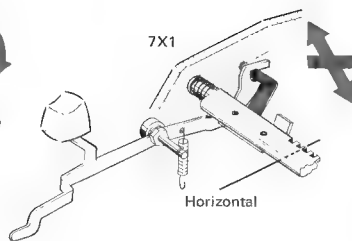
217 INDEX INTERLOCK PADDLE



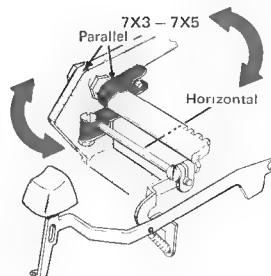
218 MARGIN RACK



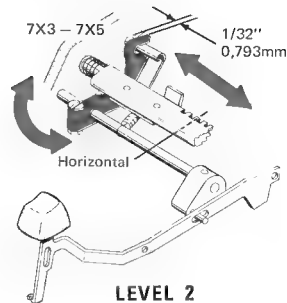
LEVEL 1



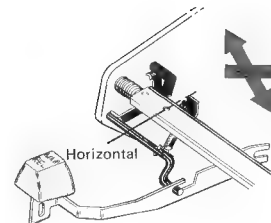
LEVEL 2



LEVEL 1

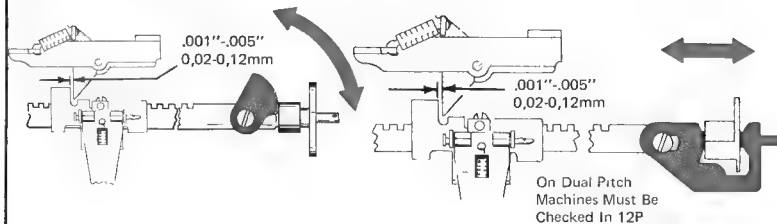
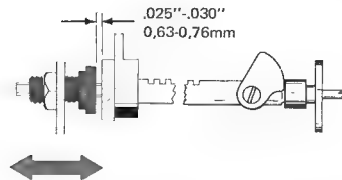


LEVEL 2

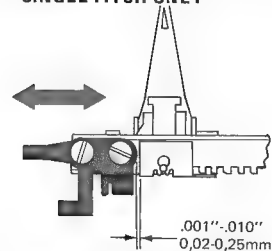
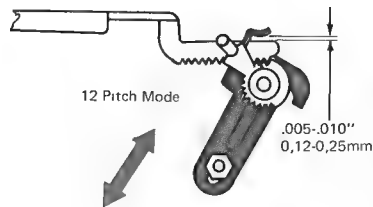
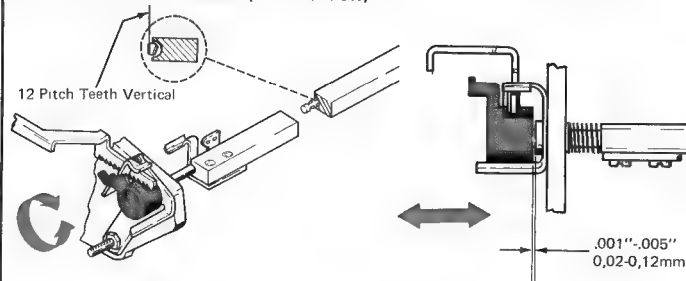
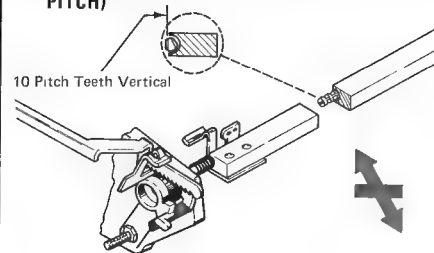


LEVEL 3

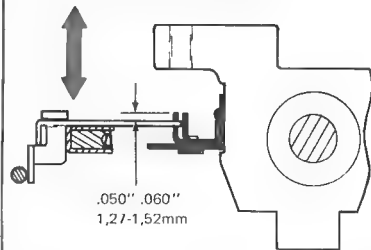
7X3 - 7X5
8X3 - 8X5

219 OVERBANK**LEVEL 1****LEVEL 2****220 OVERBANK MOTION**

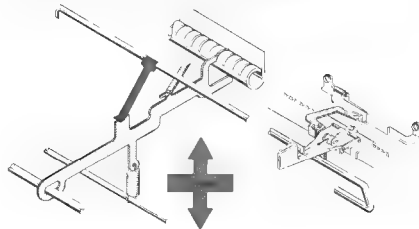
163

LEVEL 1 ONLY**221 MARGIN RELEASE BRACKET
SINGLE PITCH ONLY****222 MARGIN PITCH LINK GUIDE BRACKET
(DUAL PITCH)****223 MARGIN RACK GEAR (DUAL PITCH)****224 FRONT MARGIN RACK GEAR STOP (DUAL
PITCH)**

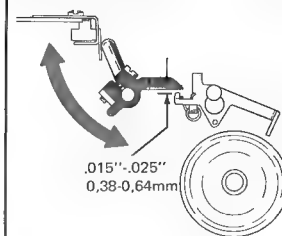
225 LINE LOCK BRACKET



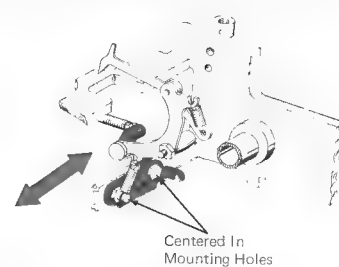
226 BELL RINGER BAIL EXTENSION



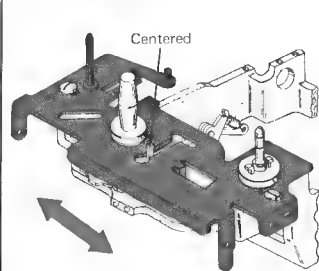
227 BELL RINGER BAIL LEVER



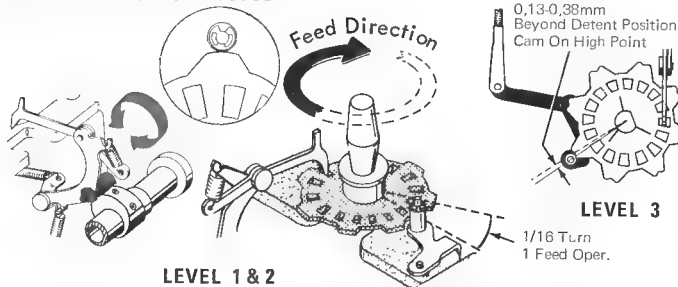
228 FEED CAM FOLLOWER BRACKET



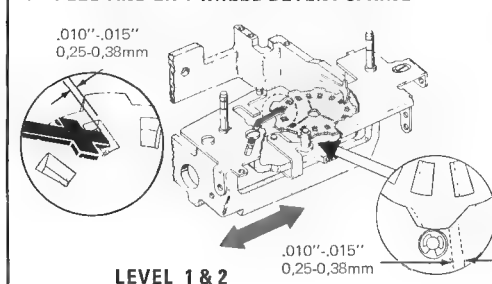
229 RIBBON PLATE



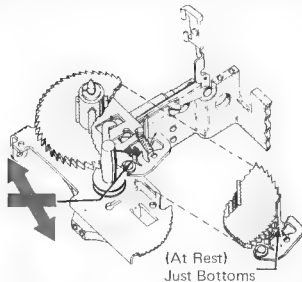
230 FEED CAM FOLLOWER STUD



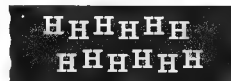
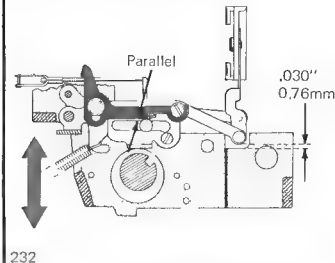
231 FEED AND LIFT WHEEL DETENT SPRING



232 BRAKE ACTUATING LEVER



233 RIBBON LIFT GUIDE PLATE



A
LIFT GUIDE
PLATE PARALLEL
TO SLOT IN CAM
FOLLOWER



B
LIFT GUIDE
PLATE OUT OF
PARALLEL TOO
HIGH AT THE
REAR



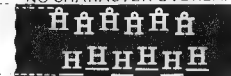
C
LIFT GUIDE
PLATE OUT OF
PARALLEL TOO
HIGH AT THE
FRONT

APPROX. .030"



D
LIFT GUIDE
PLATE PARALLEL
TO SLOT IN CAM
FOLLOWER

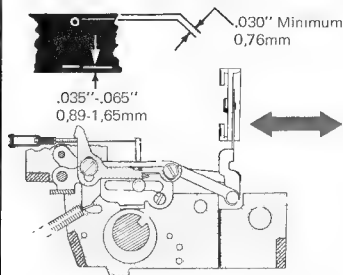
NO CHARACTER OVERLAP



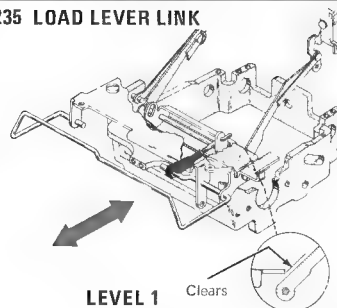
E
LIFT GUIDE
PLATE PARALLEL
TO SLOT IN CAM
FOLLOWER

APPROX. .050"

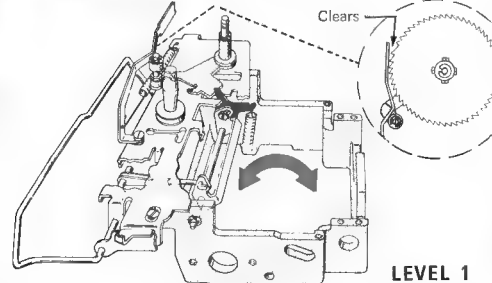
234 RIBBON LIFT CONTROL LINK



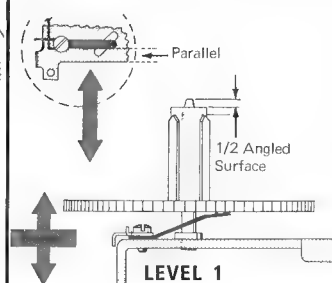
235 LOAD LEVER LINK



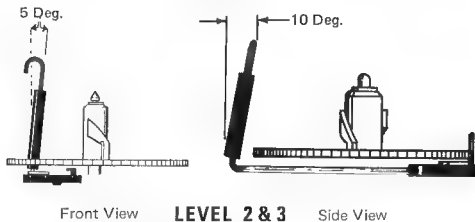
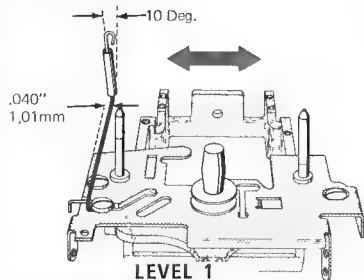
236 PRESSURE ROLLER RELEASE ARM



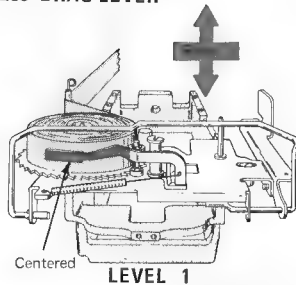
237 SUPPLY SPOOL DRAG SPRING



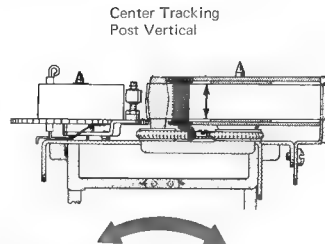
238 SHOCK WIRE



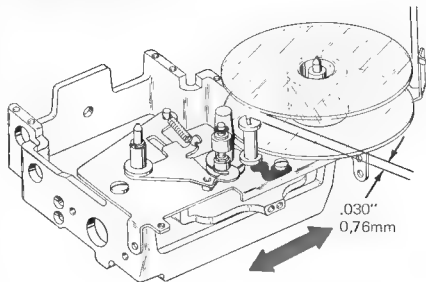
239 DRAG LEVER



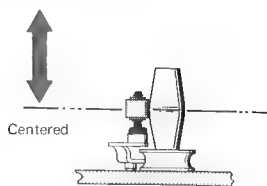
240 TRACKING POST VERTICAL



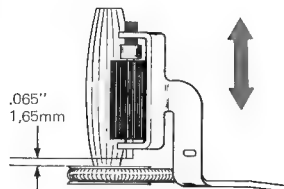
241 TRACKING POST



242 PRESSURE ROLLER

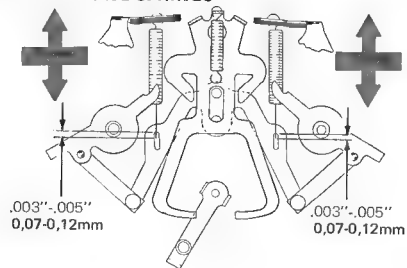


LEVEL 1

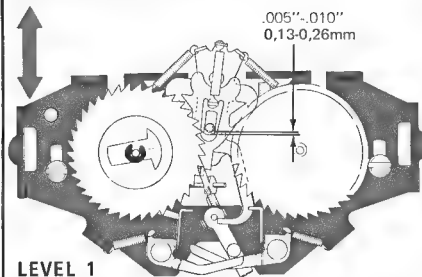


LEVEL 2

243 CENTERING SPRINGS

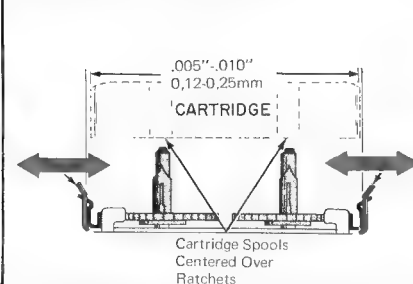


244 RIBBON FEED PLATE

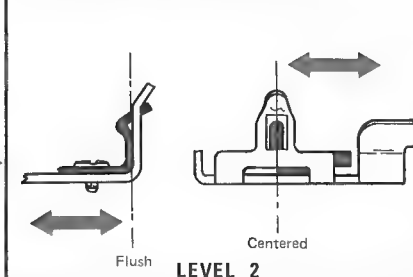


LEVEL 1

245 CARTRIDGE GUIDE LUGS

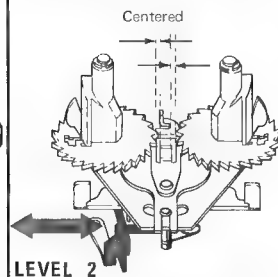
Cartridge Spools
Centered Over
Ratchets

246 CARTRIDGE RETAINING SPRINGS



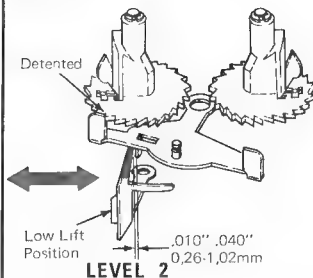
LEVEL 2

247 RIBBON LIFT LEVER



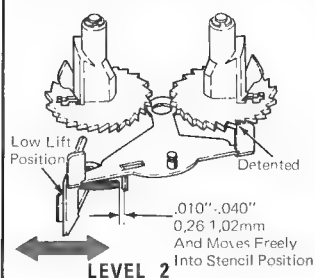
LEVEL 2

248 RIBBON LIFT LEVER



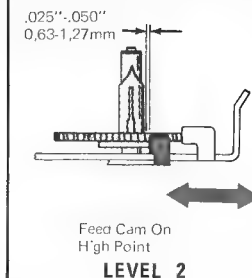
LEVEL 2

249 RIBBON LIFT LEVER



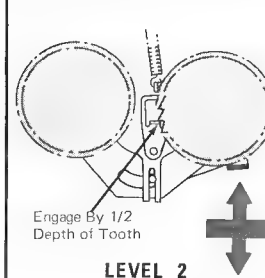
LEVEL 2

250 RATCHET DETENT LUGS



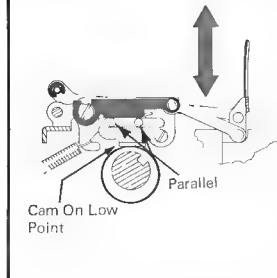
LEVEL 2

251 RATCHET DETENT LUG

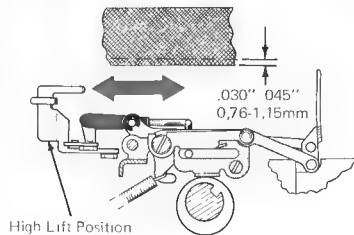


LEVEL 2

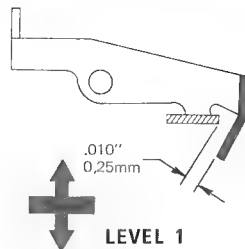
252 RIBBON LIFT GUIDE PLATE



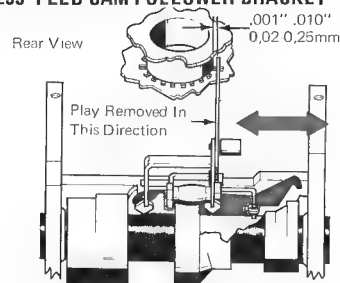
253 RIBBON LIFT CONTROL LINK



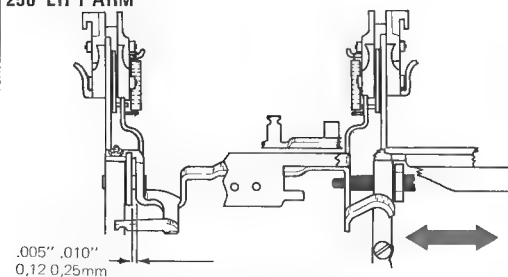
254 STENCIL LOCKOUT



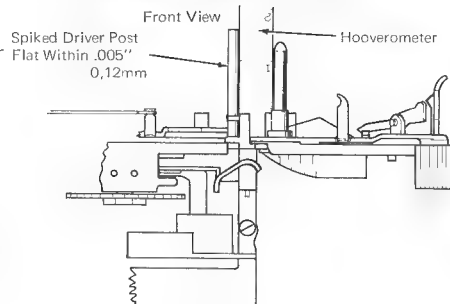
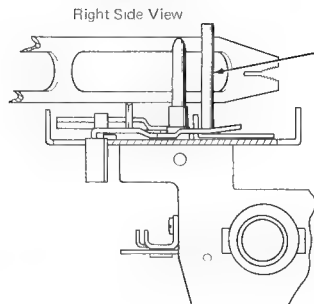
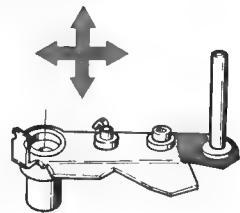
255 FEED CAM FOLLOWER BRACKET



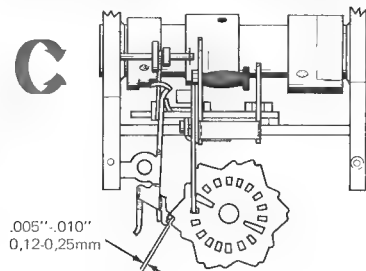
256 LIFT ARM



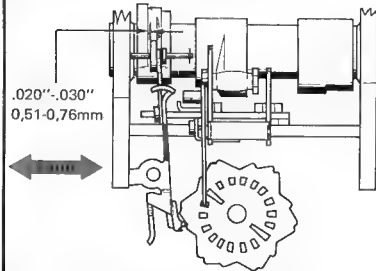
257 SPIKED DRIVER POST



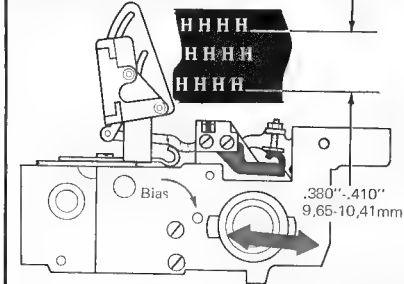
258 FEED CAM FOLLOWER ECCENTRIC



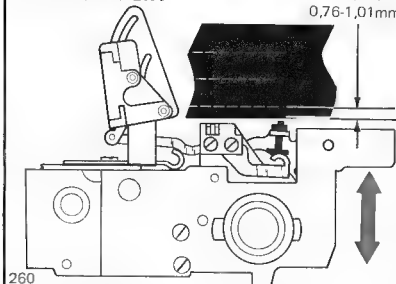
259 LIFT CONTROL LEVER



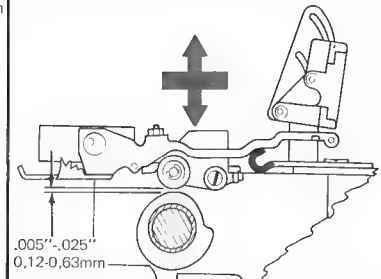
260 SPREAD ADJUSTING PLATE



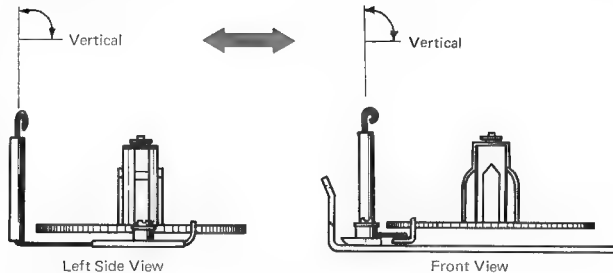
261 LIFT HEIGHT



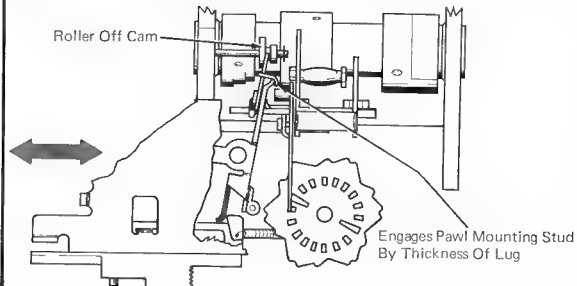
262 LIFT ARM LOWER STOP



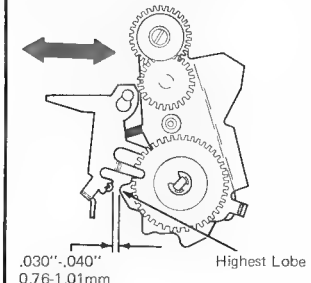
263 SHOCK WIRE



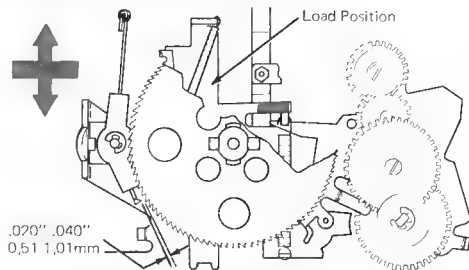
264 STENCIL ADJUSTMENT



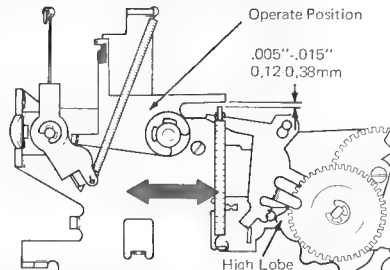
265 SWING ARM LUG



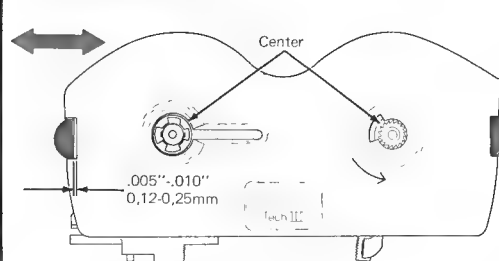
266 SHOCK WIRE DISENGAGE LEVER



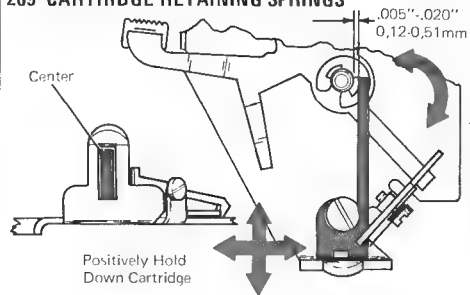
267 SHOCK WIRE DISENGAGE LEVER



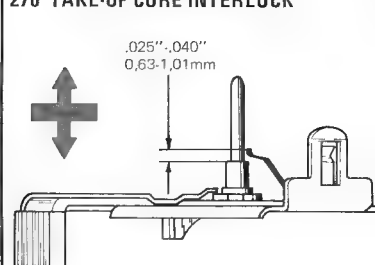
268 CARTRIDGE GUIDES



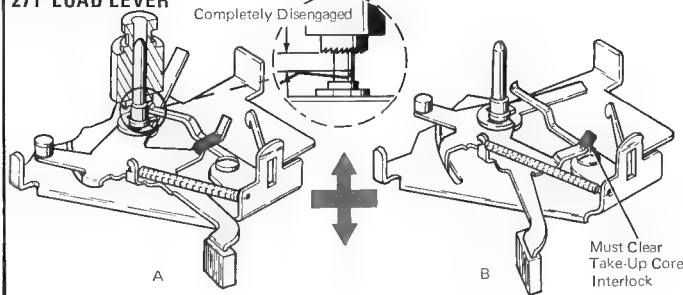
269 CARTRIDGE RETAINING SPRINGS



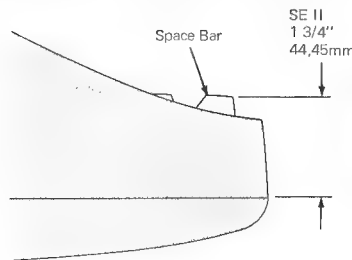
270 TAKE-UP CORE INTERLOCK



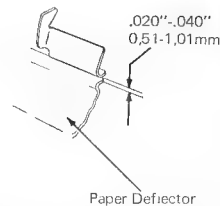
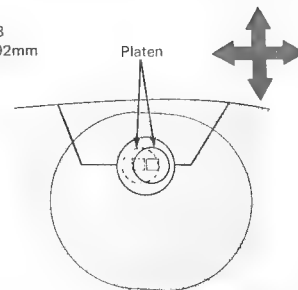
271 LOAD LEVER



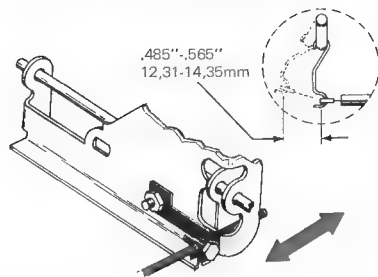
272 COVER MOUNTS



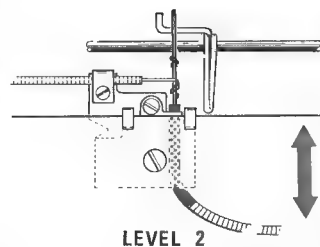
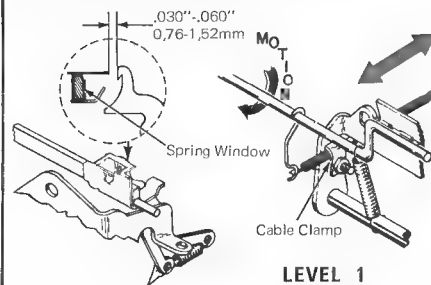
SE
1 3/8
34, 92mm



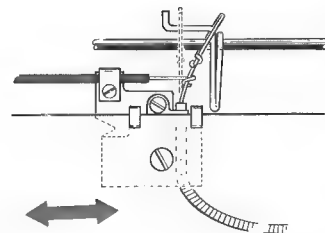
273 DEAD KEY REAR CABLE CLAMP



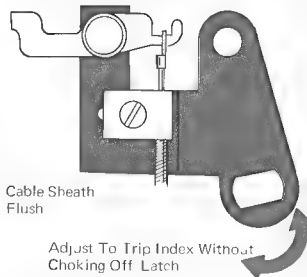
274 DEAD KEY FRONT CABLE CLAMP



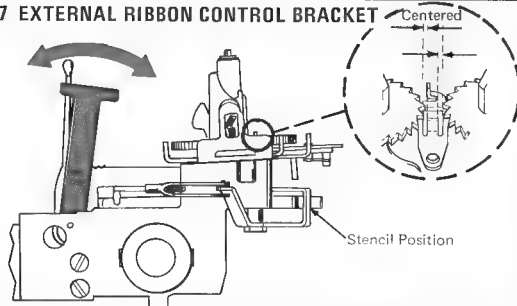
275 DEAD KEY DISCONNECT CABLE CLAMP



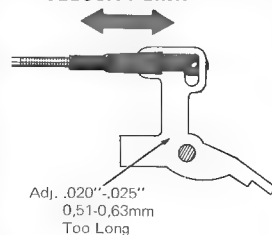
276 DOUBLE INDEX BELLCRANK



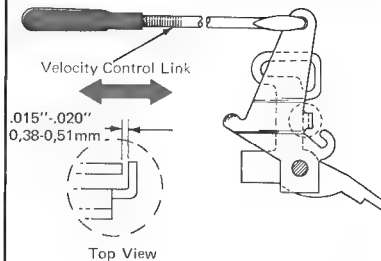
277 EXTERNAL RIBBON CONTROL BRACKET



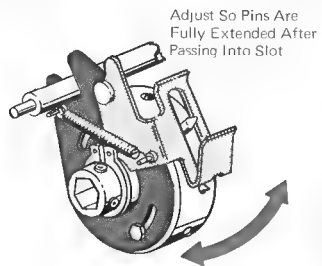
278 MANUAL VELOCITY LOW VELOCITY LINK



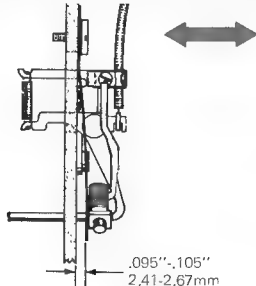
279 MANUAL VELOCITY CONTROL LINK



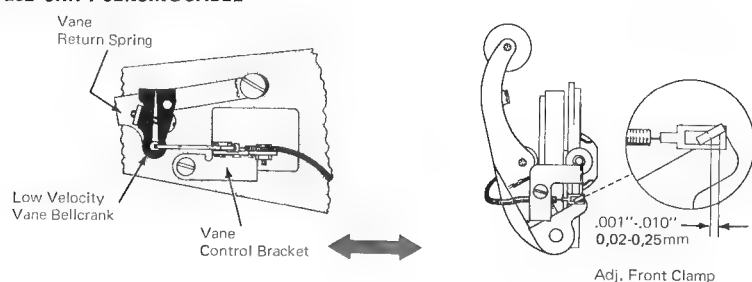
280 PIN WHEEL



281 SHIFT SENSING VANE BELLCRANK



282 SHIFT SENSING CABLE



CYCLE SHAFT SHIMS



.005"



.012"



.015"



.018"



.021"



.033"



.005"



.012"

TILT RING SPACER SHIMS



.0310"



.0315"



.0315"



.0320"



.0320"



.0325"



.0325"



.0330"

LOWER BALL SOCKET SHIMS



.003"



.005"



.008"



.011"



.014"



.017"



.025"

TILT TUBE SHIMS



.006"



.015"



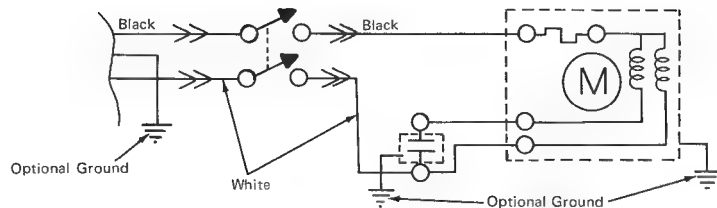
.017"



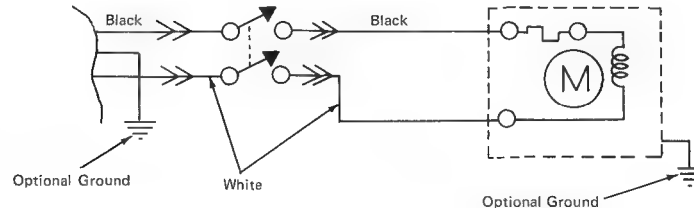
.019"

MOTOR WIRING DIAGRAMS

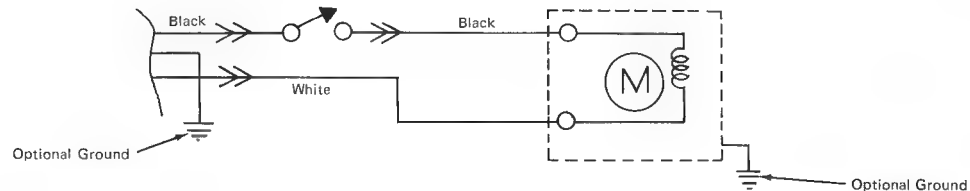
Double Insulated Capacitor – Start Motor Diagram



Double Insulated Shaded Pole Motor Diagram



Non Double Insulated Shaded Pole Motor Diagram



SUGGESTED CYCLE INSPECTION PROCEDURE FOR "SELECTRIC" TYPEWRITER

Each Inspection Should Include:

- A. Note Operator's Comments
- B. Made Functional Check
- C. Remove Covers And Power Clean
- D. Clean Rubber Parts, Card Holder, Element
- E. Lubrication
- F. Planned Parts Replacement
- G. Electrical Safety Check
- H. Call Prevention Machine Check
 - I. Clean Covers
 - J. Functional Check

Cycle A

- 1. Selection & Keyboard
- 2. Carrier And Alignment
- 3. Special Carrier Lubrication
- 4. Spring Clutch Maintenance

Cycle B

- 1. Operational Adjustments (All)
- 2. Shift Maintenance

CALL PREVENTION MACHINE CHECK

A. REMOVE TYPE ELEMENT

- 1. Look for a worn type element
- 2. Check upper ball socket play (horizontal and vertical)
- 3. Check tilt ring side play
- 4. Check carrier shoe clearance
- 5. Check carrier side play

B. HALF CYCLE NEG. 5, NO TILT CHARACTER

- 1. Check rotate spring tension
- 2. Check tilt detent side play
- 3. *Check tilt homing – correct any drift

C. REPLACE TYPE ELEMENT

- 1. Check rotate for binds (pull shift arm)
- 2. Check shirt clearance
- 3. Half cycle **WTORM** – check detenting and rotate detent side play

- 4. *Half cycle **WTOM** (solid arm) – correct for any drift over .020" in pay motion.
- 5. Check **timing** on M

D. BACKSPACE

- 1. Check B/S rack free motion
- 2. Check carrier motion

E. UNLOCK KEYBOARD WITH MACHINE OFF – DEPRESS CENTER KEYLEVER

- 1. Check filter shaft clearance
- 2. Check interposer travel after latching (.015")
- 3. Check cycle clutch keeper clearance (.000" - .002")
- 4. Check cycle clutch latch pawl overthrow and clutch latch bite on sleeve
- 5. Check cycle shaft end play (.002" – .006")
- 6. Check cycle clutch spring for slippage

F. TRIP THE CARRIER RETURN AND HAND CYCLE SLOWLY

- 1. Watch latch overthrow past keeper (.030" – .040")
- 2. Check interposer restoring overthrow (.010" – .030")
- 3. Check clutch unlatching link
- 4. Reset keyboard to lock when power is off

G. LUBRICATION – EVERY CALL

- 1. Motor and clutch
- 2. Center bearing (oil down side)
- 3. Print shaft wipers – replace annually
- 4. Escapement rack
- 5. Cycle clutch
- 6. Operational cams and ratchet assembly

TIME: Under 5 Minutes

*Check on every call and inspection

LUBRICATION

The "Selectric" Typewriter will not operate dependably and reliably if it is not thoroughly and properly lubricated. The following areas should be lubricated with IBM No. 10 oil:

- a. Print Shaft Wipers
- b. Selector Cam Shaft Bearing
- c. Margin Rack Bearing
- d. Margin Stops
- e. Carrier Shoe
- f. Rotate detent guide, upper and lower ball sockets, tilt detent pivots
- g. Motor
- h. Selection Bail Rollers
- i. Index Pawl Assembly
- j. All links and clevises at both ends
- k. Ribbon Feed and Reverse Plate
- l. B/S intermediate lever
- m. Differential assemblies
- n. All functional parts and pivots in operational box assembly
- o. Tilt arm pivot and rotate link stud
- p. Rotate arm pivot and rotate link pivot studs
- q. Carbon ribbon drive spring and bearing
- r. Power frame center bearing
- s. Platen bushings
- t. All other rotating or pivoting members at the bearing area which are not specifically excepted in the listing following:

Use IBM No. 23 grease on the following:

- a. Operational ratchets
- b. Keylever return springs
- c. Interposer latch springs
- d. Ribbon lift control lever
- e. Line lock bracket
- f. Filter shaft flutes
- g. Operational keylever pawl guide studs
- h. Tape guide
- i. All cams on print sleeve
- j. Ball joint
- k. Cycle clutch and shift clutch springs
- l. Feed roll bearing
- m. Cycle clutch restoring cam
- n. Low velocity latch contacts
- o. All sliding parts not excepted

DO NOT LUBRICATE

1. Shift brake (braking surface)
2. Gear train
3. Carrier return and tab pinions

STANDARD U.S. TYPE ELEMENTS

-5	-4	-3	-2	-1	Home	+1	+2	+3	+4	+5	
[#	&	*	S	Z	@	%	ç)	(T-0
X	U	D	C	L	T	N	E	K	H	B	T-1
M	V	R	A	O	°	.	"	I	S	W	T-2
G	F	:	,	?	J	+	P	Q	Y	_	T-3

Upper Case

-5	-4	-3	-2	-1	Home	+1	+2	+3	+4	+5	
]	3	7	8	4	z	2	5	6	0	9	T-0
x	u	d	c	l	t	n	e	k	h	b	T-1
m	v	r	a	o	!	.	'	i	s	w	T-2
g	f	;	,	/	i	=	p	q	y	-	T-3
-5	-5, 1	-5, 2	-5, 1, 2	-5, 2, 2A	Home	1	2	1, 2	2, 2A	1, 2, 2A	

Lower Case

SPECIAL TYPE ELEMENTS (Fill In)

-5	-4	-3	-2	-1	Home	+1	+2	+3	+4	+5	
											T-0
											T-1
											T-2
											T-3

Upper Case

-5	-4	-3	-2	-1	Home	+1	+2	+3	+4	+5	
											T-0
											T-1
											T-2
											T-3
-5	-5, 1	-5, 2	-5, 1, 2	-5, 2, 2A	Home	1	2	1, 2	2, 2A	1, 2, 2A	

Lower Case

SPECIAL TYPE ELEMENTS (Fill In)

-5	-4	-3	-2	-1	Home	+1	+2	+3	+4	+5	
											T-0
											T-1
											T-2
											T-3

Upper Case

-5	-4	-3	-2	-1	Home	+1	+2	+3	+4	+5	
											T-0
											T-1
											T-2
											T-3
-5	-5, 1	-5, 2	-5, 1, 2	-5, 2, 2A	Home	1	2	1, 2	2, 2A	1, 2, 2A	

Lower Case

MACHINE IDENTIFICATION CODES

"SELECTRIC" TYPEWRITER — PRODUCT CODE 21

1st Digit — 7

2nd Digit — 1 — Film Ribbon
 2 — Fabric Ribbon

3rd Digit — 1 — 8 1/2" writing line
 3 — 11 1/2" writing line
 5 — 13" writing line

"SELECTRIC" II TYPEWRITER — PRODUCT CODE 26

1st Digit — 8

2nd Digit — 3 — Single Pitch
 7 — Dual Pitch

3rd Digit — 3 — 11" writing line
 5 — 13" writing line